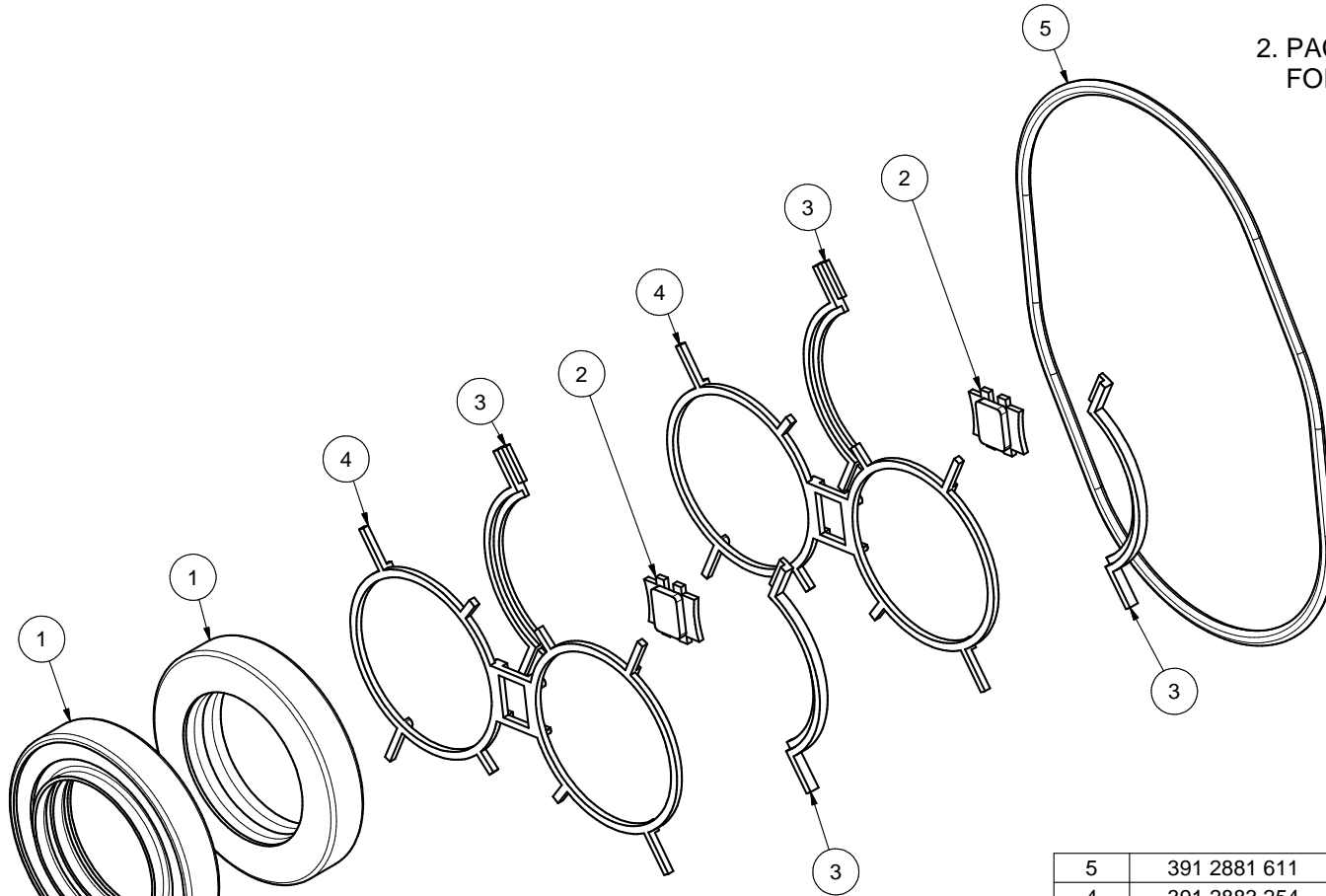


PROCEDURES:

1. EACH ITEM MUST BE PACKAGED INDIVIDUALLY AND IDENTIFIED BY PART NUMBER AND DESCRIPTION.
2. PACK ALL ITEMS IN A SINGLE CONTAINER FOR SHIPPING.



ITEM	PART NUMBER	QTY	DESCRIPTION
5	391 2881 611	1	SEAL, O-R
4	391 2883 254	2	SEAL, BK-UP
3	391 2883 252	4	ENDSEAL, CHAN
2	391 2883 253	2	CENTERSEAL, CHAN
1	391 2883 115	2	SEAL, LIP

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Parker Hydraulic
 Parker-Hannifin Corp.
 Gear Pump Division
 Youngstown, OH 44501
 USA

KIT,SERV=PGM640(1GR)SEAL-SFT+GSKT+CHAN+CENTER

MATERIAL	ADM CTR	P
H.E.-STD:	REV DTE	000000
	WT.	.25

DR. BY	DATE	CH. BY	DATE	SCALE
RH	111005	RAG	111005	1:1
391 1801 451				
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EXP NO.
FIRST USED
PM-17962
391 1801 451

SYM.	REVISIONS
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