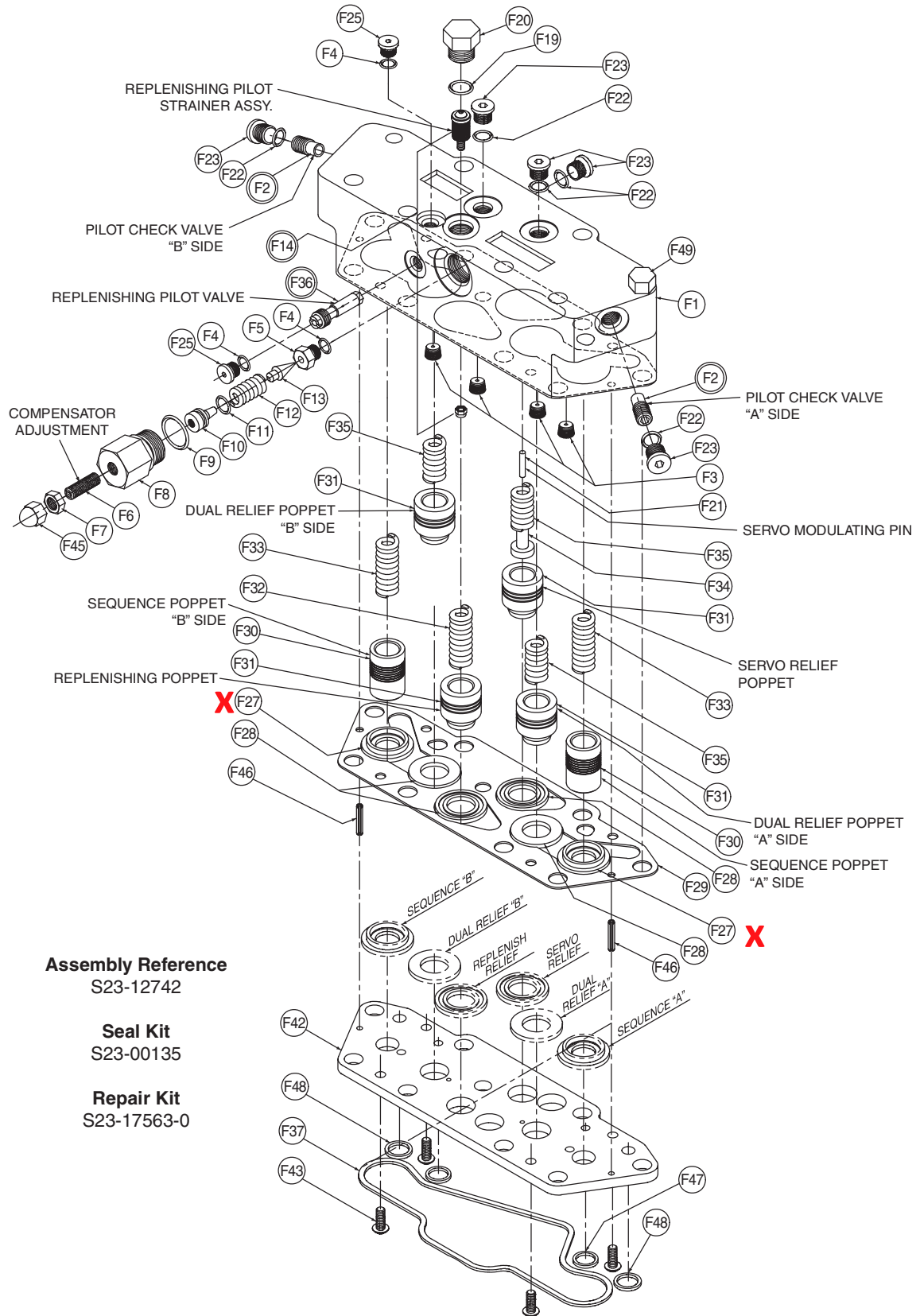


Section View - F - Valve Block Assembly



| Section F | | | | |
|--|-----------|-------------|--|-----|
| Valve Block Assembly (Reference S23-12742) | | | | |
| Balloon # | Seal Code | Item # | Description | Qty |
| F1 | ** | 033-91221-0 | Valve Body | 1 |
| F2 | ** | S13-40266-0 | Valve Check | 2 |
| F3 | ** | 033-91249-0 | .046 Dia. Orifice Plug | 4 |
| F4 | 1 | 691-00903-0 | Gasket O-ring | 3 |
| | 4 | 694-00903-0 | | |
| | 5 | 695-00903-0 | | |
| F5 | ** | 033-70508-0 | Seat | 1 |
| F6 | ** | 312-13160-0 | Screw-socket hd | 1 |
| F7 | ** | 335-13100-0 | Nut-Jam | 1 |
| F8 | ** | 033-70545-0 | Housing Guide | 1 |
| F9 | 1 | 691-00910-0 | Gasket O-ring | 1 |
| | 4 | 694-00910-0 | | |
| | 5 | 695-00910-0 | | |
| F10 | ** | 033-21767-0 | Piston | 1 |
| F11 | 1 | 671-00012-0 | Gasket O-ring | 1 |
| | 4 | 674-00012-0 | | |
| | 5 | 675-00012-0 | | |
| F12 | ** | 032-91798-0 | Spring | 1 |
| F13 | ** | 036-12288-0 | Cone | 1 |
| F14 | ** | S13-43240-0 | Assy, Repl Strainer | 1 |
| F19 | 1 | 691-00906-0 | Gasket O-ring | 1 |
| | 4 | 694-00906-0 | | |
| | 5 | 695-00906-0 | | |
| F20 | ** | 488-35003-0 | Plug | 1 |
| F21 | ** | 230-82226-0 | Pin 1/8X5/8 (P units) | 1 |
| F22 | 1 | 691-00904-0 | Gasket O-ring | 5 |
| | 4 | 694-00904-0 | | |
| | 5 | 695-00904-0 | | |
| F23 | ** | 488-35001-0 | Plug | 5 |
| F25 | ** | 488-35049-0 | Plug | 2 |
| F27 | ** | 033-70507-0 | Seat, Sequence | 2 |
| F28 | ** | 033-70500-0 | Seat, Repl & Servo | 4 |
| F29 | ** | 033-91193-0 | Gasket, Valve Block | 1 |
| F30 | ** | 033-72378-0 | Poppet, Sequence | 2 |
| F31 | ** | 033-72379-0 | Poppet, Dual & Repl. | 4 |
| F32 | ** | 033-22141-0 | Spring, Repl. | 1 |
| F33 | ** | 033-70512-0 | Spring, Sequence | 2 |
| F34 | ** | 033-70482-0 | Spring, Retainer | 1 |
| F35 | ** | 033-71086-0 | Spring, Dual Relief | 3 |
| F36 | ** | S23-12814-0 | Pilot Valve - Repl Relief | 1 |
| F37 | 1 | 671-00050-0 | Gasket O-ring | 1 |
| | 4 | 674-00050-0 | | |
| | 5 | 675-00050-0 | | |
| F42 | ** | 033-91422-0 | Plate, Retainer | 1 |
| F43 | ** | 353-25078-0 | Screw, Button Head | 4 |
| F45 | ** | 327-25006-0 | Nut, Acron | 1 |
| F46 | ** | 325-08120-0 | Pin, Spring | 2 |
| F47 | 1 | 671-00013-0 | Gasket O-ring | 2 |
| | 4 | 674-00013-0 | | |
| | 5 | 675-00013-0 | | |
| F48 | 1 | 671-00014-0 | Gasket O-ring | 2 |
| | 4 | 674-00014-0 | | |
| | 5 | 675-00014-0 | | |
| F49 | ** | 306-40169-0 | Screw, HHC 3/8-16 UNC X 3 1/4 Lg. Grade 8 | 8 |