



ATTENTION!
SECOND GEARSET TO BE OUT OF
PHASE WITH FIRST GEARSET

NOTE
FOR ASSEMBLY INSTRUCTIONS SEE DWG. NO. "505-B1"
"PGP505 PUMP ASSEMBLY INSTRUCTIONS".

ITEM	PART NO	REQ'D	DESCRIPTION	ITEM	PART NO	REQ'D	DESCRIPTION
28	391 2882 153	4	SEAL, BK-UP	36	331 1133 001	1	SFT. CONN
27	391 2882 152	4	SEAL, CHAN	35	391 2080 079	2	PIN, DOWEL
26	391 2185 091	4	THRBLKBSHG	34			
25	391 2883 187	1	SEAL, FLAT	33			
24				32	391 1432 004	2	SCREW, DR.
23				31	391 2183 227	1	NAMEPLATE
22				30	391 2080 078	2	PIN, DOWEL
21	391 2883 178	1	SEAL, LIP	29	391 2882 184	4	SEAL, O'RING

ITEM	SEE ABOVE	REQ'D	DESCRIPTION	ITEM	SEE ABOVE	REQ'D	DESCRIPTION
20	SEE ABOVE	1	BOM. COMPONENT	20	SEE ABOVE	1	BOM. COMPONENT
19				18			
17				16	391 1401 879	4	CAPSCREW (150 MM)
15				14	391 3782 230	4	WASHER
13				12	331 2811 000	1	SET, GEAR
11				10	331 2910 420	1	SET, GEAR SHAFT
9				8			
7				6	331 8311 100	1	HOUSING, GEAR
5				4	391 2183 333	1	PLATE, MID
3				3	331 8310 901	1	HOUSING, GEAR
2				2	331 3000 100	1	HOUSING, PEC
1				1	331 5020 210	1	HOUSING, SEC

15APR97 WS 42562
THIRD ANGLE PROJECTION
EXP. NO. 73310.4021651
FIRST USED 95-11-982
331 9120 009

NOTES:
#25: NOT SHOWN BUT WILL BE ATTACHED
PUMP COMPLETELY TO BE PAINTED
EXCEPT:
MOUNTING FACE
PORTS
SEAL FACES
NAMEPLATE
BLACK - 50µm THICKNESS
COLOUR:
2B 391 2183 333 WAS 391 2183 246
2A PGP505B... WAS P5B293BEEJ10-96*AB11-1

MATERIAL PGM505B0100AA1H2NJ75C-505A0110XB1B1B1
HE-STD.
DIMENSIONS ARE IN MM
REF 02DEC02
WT

DR BY DATE CH BY DATE SCALE
PG 07OCT96 WS 07OCT96 FULL
331 9120 009
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