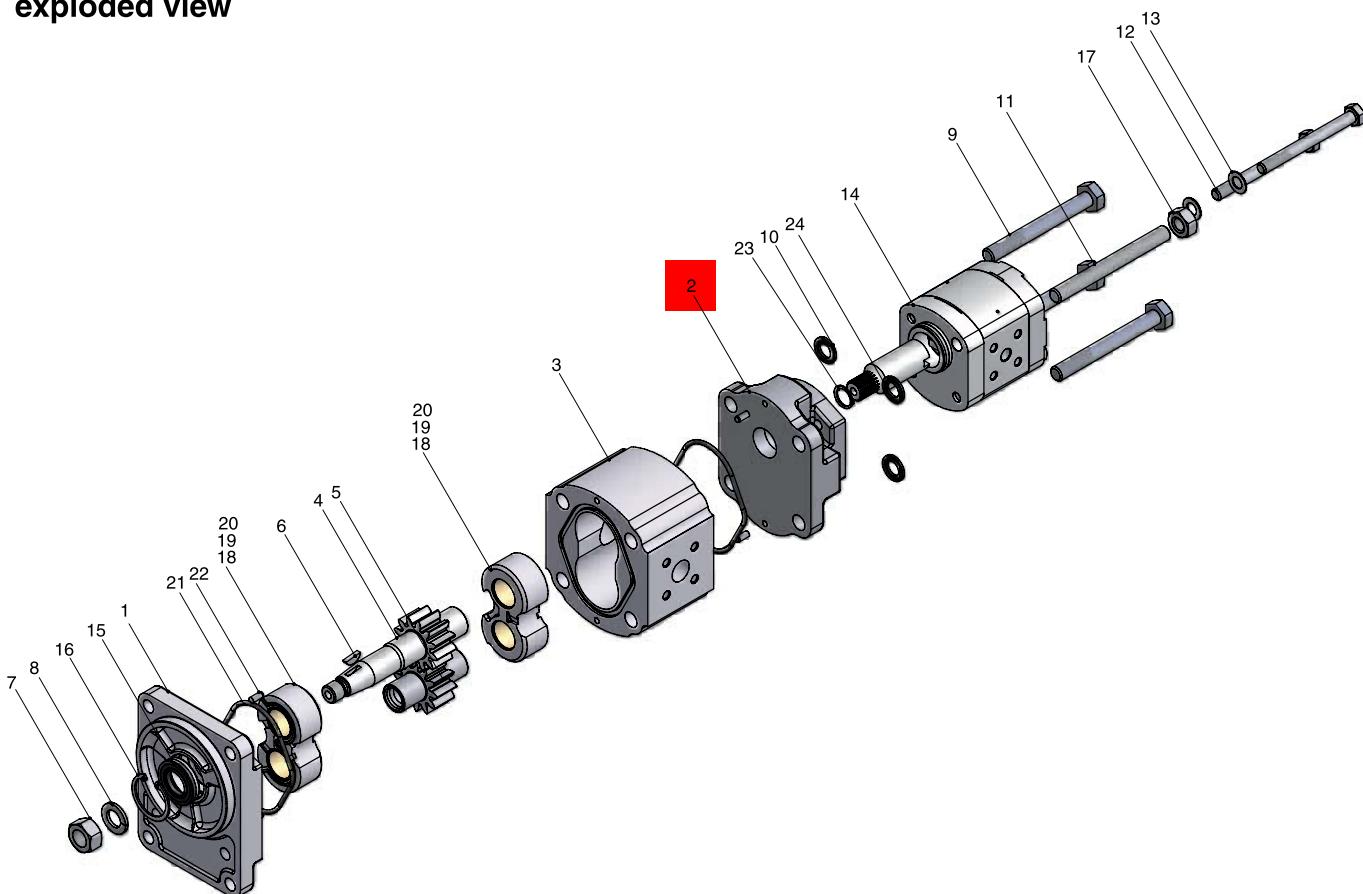


**PGP511B....CS1D4NJ7J5S-502A....XJ4J3B1B1  
exploded view**

Item	Part No	Required	Description
1	3345041203	1	Housing sec
2	3343040100	1	Housing pec
3	33481xx901	1	Housing gear
4	33419xx600	1	Drive gear
5	33427xx000	1	Driven gear
6	3911781099	1	Key
7	3911451160	1	Nut
8	3913782259	1	Washer
9	3911401856	3	Screw (88 mm)
10	3913782231	4	Washer
11	3911425628	1	Stud (98 mm)
12	3911401552	2	Screw (80 mm)
13	3913782256	2	Washer
14		1	PGP502A...CV2P3XJ4J3B1B1
15	8301-019-00K	1	Lip seal
16	9211-323-00B	1	Snap ring
17	3911451167	1	Nut
18	8898-207-00U	2	THRBLK/BSHG
19	8611-016-00R	2	Chan. seal
20	8611-015-000	2	BK-UP seal
21	9313-145-00B	2	Sect. seal
22	3912080078	4	Dowel pin
23	3912681568	1	Snap ring
24	3321133002	1	Connecting Shaft