

Proportional Control Solenoids for Hydraulics

3

Product group

G RF 035 ... B02

- To VDE 0580
- Armature space pressure-tight up to 3 bar, test medium air, also suitable for dry operation
- Magnetic-force vs stroke graph in the operating range horizontal to slightly decreasing
- To a great extent proportional relation between force and current
- Very small hysteresis through precise special bearing of the armature
- Short operating times
- Push type design
- Coil winding to insulation rating F
- Electrical connection and protection rating if mounted properly:
 - Spade connectors to DIN 46247
Protection rating to DIN VDE 0470/EN 60529 – IP 00
 - Plug connector type Z KB G to DIN 43650
cable gland (4 x 90°)
Protection rating to DIN VDE 0470/EN 60529 – IP 65
- Mounting with 4 screws
- Sealing between solenoid and valve through O-ring
- Modifications and special designs as well as accessories such as LVDT's and control circuit on request
- Application examples:
Particularly used as proportional actuator in pneumatic and hydraulic control chains and control circuits.



Fig. 1: Type G RF Y 035 F20 B02

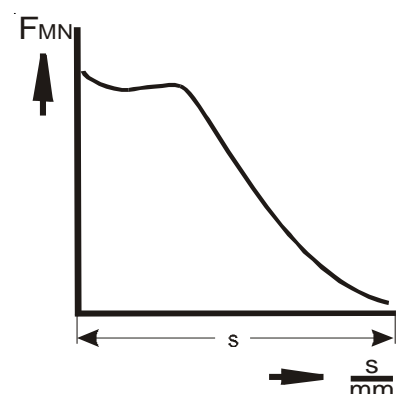


Fig. 2: Magnetic force vs stroke graph



Technical data

G R F Y 035 F20 B02		
Operating mode		S1
Reference Temperature ϑ_{11} (°C)		50/
Stroke s (mm)		2.1 +0.54 1) -0.14
Rated magnetic force F_{MN} (N)		58
Rated force hysteresis H_{FN} (%)		~ 2.5
Rated current hysteresis H_{IN} (%)		< 3.5
Rated linearity deviation L_N (%)		2
Armature weight m_A (kg)		0.03
Solenoid weight m_M (kg)		0.43
Rated resistance R_{20} (Ω)		24.6
Rated current I_N (A)		0.68
Maximum current I_G (A)		0.68
Linearity current I_L (A)		0.123
Response current I_A (A)		0.043
Rated power $P_{ON} = I_N^2 \cdot R_{20}$ (W)		11.4
Maximum power $P_G = I_G^2 \cdot R_{20}$ (W)		17.4
Linearity power $P_L = I_L^2 \cdot R_{20}$ (W)		0.37
Response power $P_A = I_A^2 \cdot R_{20}$ (W)		0.046

1) The stroke given is indicative only. On account of tolerances we recommend a stable working range of 0.5 to 1.5 mm.

The hysteresis rated force has been measured dynamically (measuring speed 20 mm / min.).

Rated voltage $\bar{U} = 24$ V. For power supply via an electronic gain control amplifier, the rated voltage has to be adjusted correspondingly.

The indicated technical data refer to an A.C. power supply with bridge rectifier. The coil winding can be adjusted to other current and resistance values on request.

Owing to natural dispersion magnetic-force values may deviate by $\pm 5\%$ from the listed values.

Maximum power is based on mounting on a valve block with the minimum dimensions 46 x 46 x 66 mm with a base plate 46 x 66 x 30 mm.

Interior of the solenoid and armature bearing are resistant to all neutral fluids that are commonly used in pneumatics. Please contact us if you use other operating media.

Please make sure that the described devices are suitable for your application. Please find further details and definitions in our Technical Explanation or, respectively, in VDE 0580.

Note on the technical harmonisation guidelines within the EU



Electromagnetic solenoids of this product range are subject to the low-voltage guideline 73 / 23 EWG.

To guarantee the targets of this regulation, products are manufactured and inspected to the valid edition of DIN VDE 0580. This also equals a declaration of conformity by the manufacturer.

Note on the EMC (electromagnetic compatibility) guideline 89/336 EWG

Electromagnetic solenoids are not affected by this guideline because neither do they cause electromagnetic disturbances nor can they be disturbed through electromagnetic disturbances. Therefore, the adherence to the EMC guideline has to be guaranteed by the user through appropriate circuitry wiring. Examples for protection circuits can be taken from the corresponding technical documents.

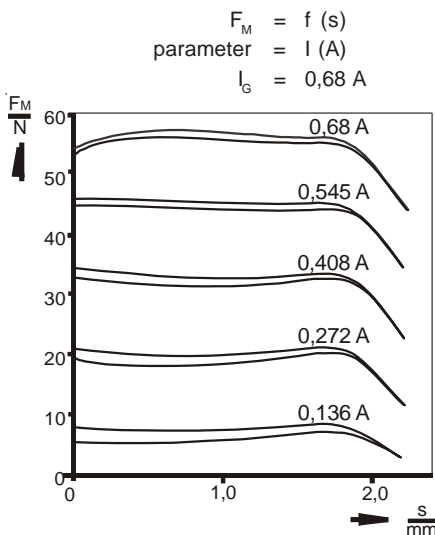


Fig. 2: Magnetic force vs stroke graph

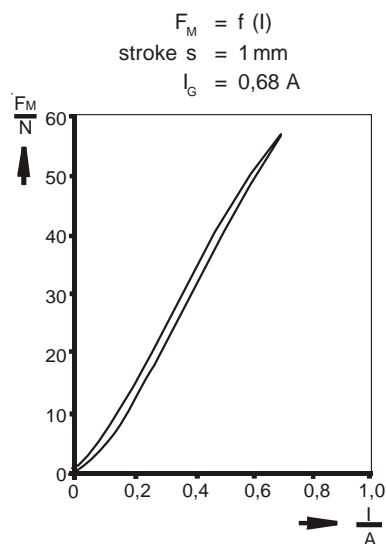
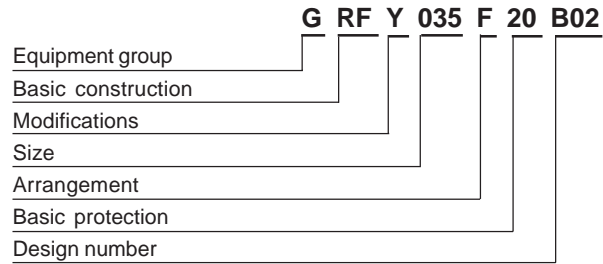



Fig. 3: Magnetic force vs current graph at constant stroke




Type code



Order Example

Type	G RF Y 035 F20 B02
Voltage	 24 V DC
Operating mode	S1 (100 %)

Specials

Please do not hesitate to ask us for application-oriented problem solutions. In order to find rapidly a reliable solution we need complete details about your application conditions. The details should be specified as precisely as possible in accordance with the relevant  - technical explanations.

If necessary, please request the support of our corresponding technical office.