

Directional spool valve type WE10 electrically operated

WK **427 700**

NS 10

up to 35 MPa up to 160 dm³/min

12.2015

DATA SHEET - OPERATION MANUAL

APPLICATION

Directional spool valves type WE10... electrically operated are intended for change in direction of fluid flow in a hydraulic system and thus it allows to change direction of movement of a receiver - mostly piston rod of a cylinder or hydraulic motor as well to use functions: on and off. These directional spool valves are used for subplate mounting in any position in a hydraulic system.

Directional spool valve is complied with the regulations of directive 2006/95/WE for the following voltages:

- •50 250 V for AC
- •75 250 V for DC



DESCRIPTION OF OPERATION

4WE10G - 62/G24NZ4

Main elements of directional spool valve type WE10... are: housing (1), solenoids (3), control spool (2), centering springs (4) and manual overrides (5). The spool (2) is shifted when it is moved into one of end positions by the force of solenoid (3) affecting it. The return of the spool into neutral position and centering are secured by the centering springs (4). The shape of the spool (control edge spacing) affects the configuration of connections among the ports: A, B, P and **T**. Function of ports:

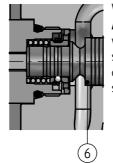
- supply port

T - oil return to the tank

A, B - ports for a receiver

In case of emergency, the spool can be shifted manually by means of the override (5) - only for version with manual override.

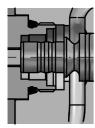
When the situation is anticipated, directional spool valve must be mounted in the way as to be available.



Version WE10.../**OF**...- only for spools: A, C, D. 2-position directional spool valve without return springs with detent. The spool (2) is positioned and supported with detent (6), and its shift results from supplying voltage to one solenoid (3).

Typ WE10 - 1 -WK 427 700 12.2015

DESCRIPTION OF OPERATION



Version WE10.../O...- only for spools: A, C, D. 2-position directional spool valve without return springs. The spool is positioned and supported with attached solenoid. There is no neutral position as the spool is not positioned.



Version WE10.../... \mathbf{B} ... - directional spool valve designation like that, has throttle insert in port \mathbf{P} .

TECHNICAL DATA

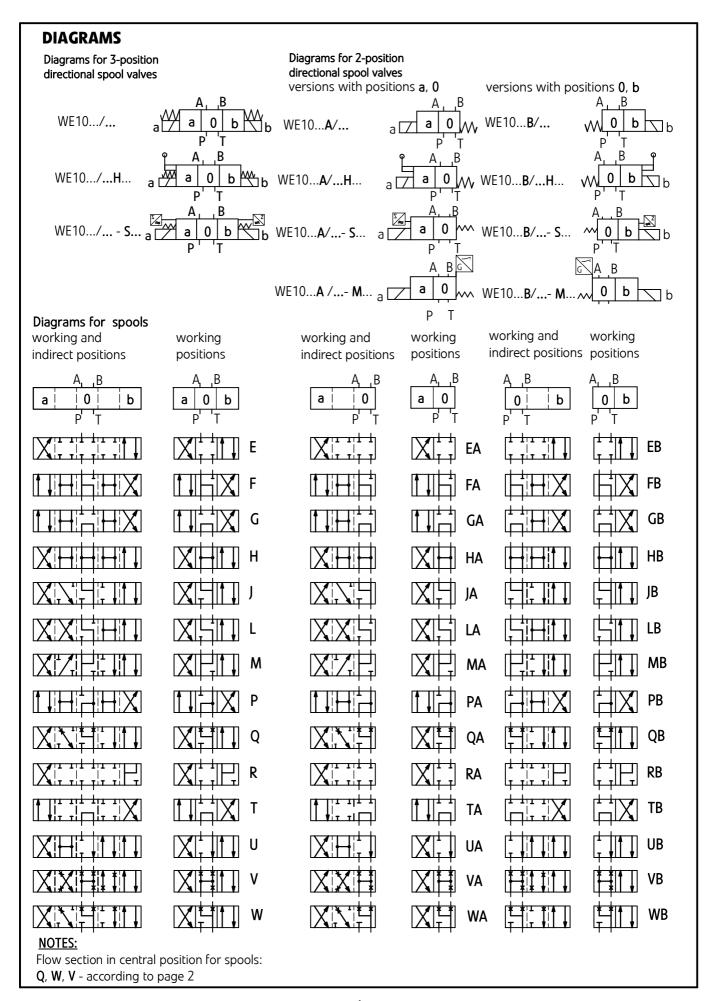
Hydraulic fluid	mineral oil							
Required fluid cleanliness class	ISO	ISO 4406 class 20/18/15						
Nominal fluid viscosity	37 m	37 mm 2 /s at temperature 55 $^{\circ}$ C		С				
Viscosity range	2,8 ι	up to 38	30 mi	m ² /s				
Fluid temperature range (in a tank)		 mmend		40°C up to	55°C			
rioid temperature range (in a tank)	max			-20°C up to	+70°C			
Ambient temperature range	- 20°	C up to	+50°	C				
Maximum anauting pages	port	s P, A,	В	35 MPa				
Maximum operating pressure	port	T		21 MPa				
	spoc	l symbo	ol	Q	w		V	
Flow section in central position	GI	-l:t:-		A o T	$A \rightarrow T$	$A \to$	$T P \to A$	
diagrams on page 4	flow direction		$B\to T$	$B \rightarrow T$	$\mathtt{B} ightarrow$			
	flow section		5,5 mm ² 2,5 mm ²		11 mm	10 mm^2		
Weight	with 1 solenoid		WE10 4,6 kg WE10.			H 7,1 kg		
weight	with 2 solenoids		WE10 6,2 kg WE10.			H 8,7 kg		
		DC		AC			AC	
Supply voltage of solenoids				(plug-in connector with rectifier)			direct supply	
	12V	24V 1	10V	230V- 50Hz 220V - 50Hz 110		10V - 50Hz	0V - 50Hz 230V- 50Hz	
Supply voltage tolerance					±10%			
Power requirement (DC)		45 W						
Holding power (AC)		_ 110		110 VA				
Switch-on power (AC)				_			460 VA	
Consideration of the constant				ON up to 60		ON up to 45 ms		
Switching time				OFF up to 4	OFF up to 30 ms			
Maximum switching frequency				15000 o	n/h		12000 on/h	
Degree of protection	IP 6	65						
Solenoid coil temperature	ma	x 150 °	С					

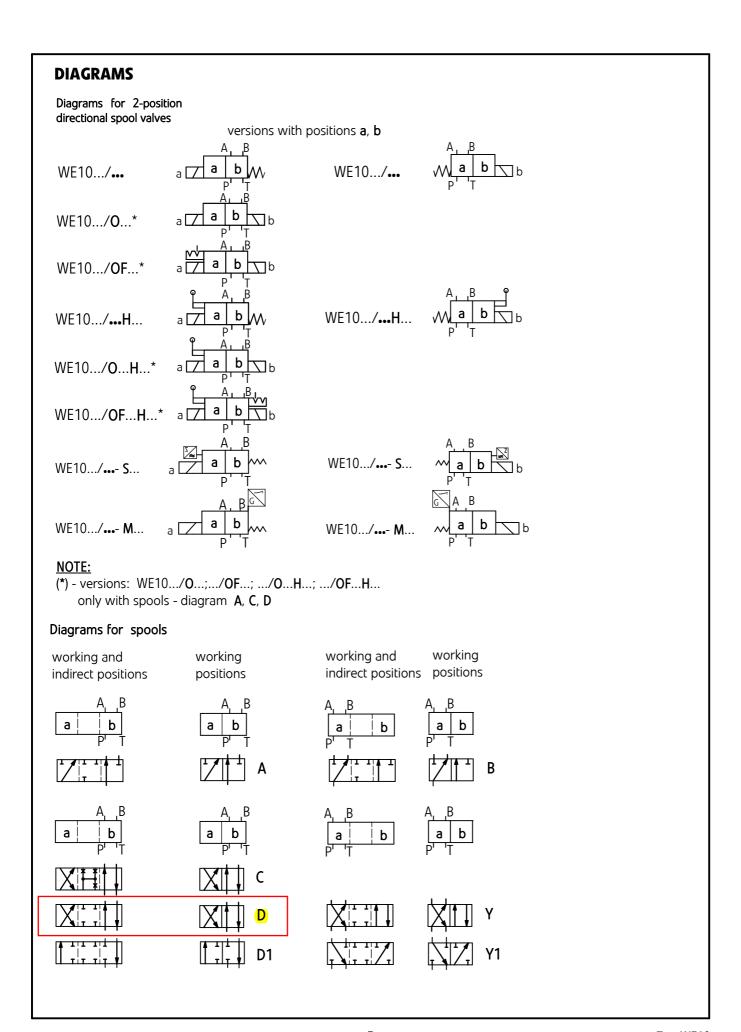
INSTALLATION AND OPERATION REQUIREMENTS

- Only fully functional and operational valve, properly connected to electrical installation must be used.
 Connecting or disconnecting the valve to an electrical installation must only be carried out by qualified personnel.
- 2. Ground connection ($\frac{1}{4}$) must be connected with protective earth wire (PE $\frac{1}{4}$) in supply system according to appropriate instructions.
- Solenoid plug shall precisely adhere to socket and shall be secured with thread bolt screwed in securely in a place. It is forbidden to operate the valve if the tightness and suitable clamp of cable in the plug gland are not ensured.
- 4. For the ... W230 50... valves, simultaneous joining of two solenoids of the same valve should not be permitted (partial overriding of the valve can overheat and damage the winding coils).

- During the period of operation must be kept fluid viscosity acc. to requirements defined in this Data Sheet - Operation Manual
- 6. In order to ensure failure free and safe operation the following must be checked:
 - condition of the electrical connection
 - proper working of the valve
 - cleanliness of the hydraulic fluid
- 7. Due to heating of electromagnet solenoid coils to high temp., the valve shall be placed in such way to eliminate the risk of accidental contact with solenoid during operation or to apply suitable covers acc. to PN EN ISO 13732 1 and PN EN 4413
- 8. In order to ensure tightness of the directional valve block, one should take care of dimension of sealing rings, tightening torques and valve operation parameters given in this Data Sheet Operation Manual
- 9. A person that operates the valve must be thoroughly familiar with this Data Sheet Operation Manual.

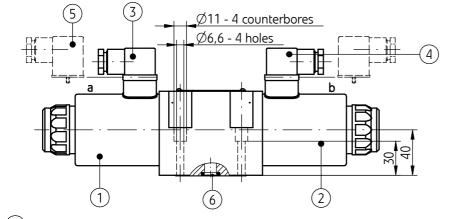
Typ WE10 - 3 - WK 427 700 12.2015

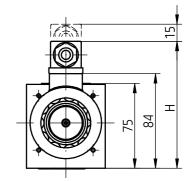


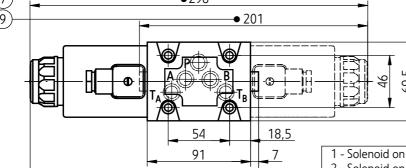


OVERALL AND CONNECTION DIMENSIONS

version WE10.../...Z4... (electrical connection type ISO 4400)

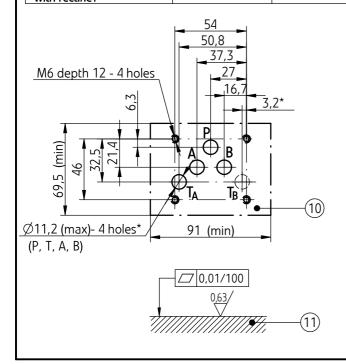






Option of connection Z4	Control voltage	Dimension H
plug-in-connector ISO 4400 (DIN 43650 - A)	12V DC, 24V DC, 110V DC	112
plug-in-connector ISO 4400 (DIN 43650 - A) with rectifier	110V AC, 220V AC, 230V AC	119

(8)



- 1 Solenoid on side a
- 2 Solenoid on side **b**
- 3 Plug-in-connector on side a ISO 4400 type (DIN 43650 A)
- 4 Plug-in-connector on side **b ISO 4400** type (DIN 43650 A)
- 5 Plug-in-connector ISO 4400 type (DIN 43650 A) with rectifier
- 6 O-ring 12,42 x 1,78 5 pcs/set (P,T_A,T_B,A,B)
- 7 Directional spool valve dimension with 2 solenoids on side a, b:
 - 3-position directional spool valve springs centered (spool diagrams: E, F, G, H, J, L, M, P, Q, R, T, U, V, W - according to page 4
 - 2-position directional spool valve without return springs
 - 2-position directional spool valve without springs and with detent

(spool diagrams: A, C, D - according to page 5)

- 8 Directional spool valve dimension with 1 solenoid on side a
 - 2-position springs centered

(spool diagrams: A, C, D, D1, EA, FA, GA, HA, JA, LA,

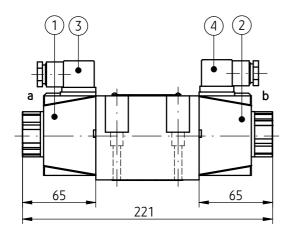
- MA, PA, QA, RA, TA, UA, VA, WA according to pages 4, 5)
- 9 Directional spool valve dimension with **1 solenoid -** on side **b**
 - 2-position springs centered (spool diagrams: B, Y, Y1, EB, FB, GB, HB, JB, LB, MB,

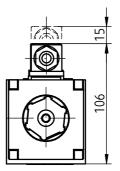
PB, QB, RB, TB, UB, VB, W - according to pages 4, 5

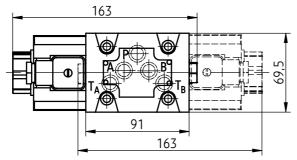
- 10 Porting pattern for directional spool valve configuration of connection holes in accordance with the standard **ISO 4401*** - designation **ISO 4401-05**-04-0-94 (CETOP 05) (*) - connection with 1 hole T from the side of the hole A or B is enough - holes $T_{\!A}$ and $T_{\!B}$ are connected with the port in the housing of directional spool valve fixing screws M6 x 40 - 10.9 - in accordance with PN-EN ISO 4762 - 4 pcs/set; must be ordered separately; tightening torque Md = 15 Nm.
- 11 Subplate surface required

OVERALL AND CONNECTION DIMENSIONS

version WE10.../...W230-50...Z4... (AC solenoids; electrical connection type ISO 4400)







NOTES:

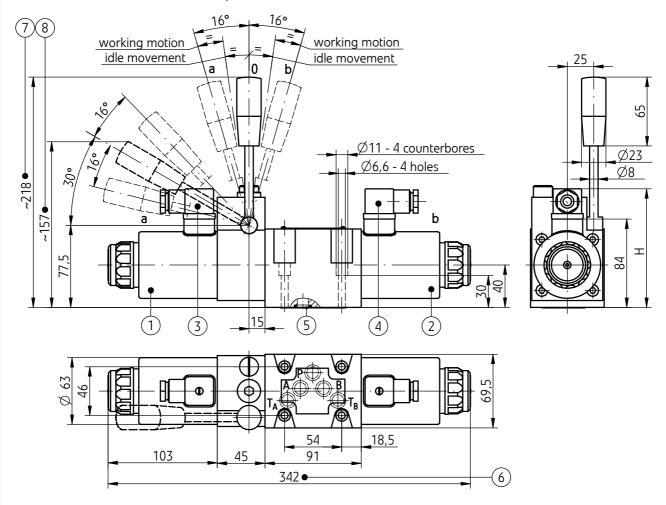
- other dimensions, description of other elements of the valve drawing; porting pattern and requirements of the surface state of the subplate as in version WE10.../...Z4... with DC solenoids, see page 6
- details for version WE10.../...**W230-50**...**H** Z4... (with manual control lever) as in version WE10.../...H Z4... with DC solenoids, see page 8 9
- 1 AC solenoid (with direct supply) from the a side
- 2 **AC** solenoid (with direct supply) from the **b** side
- 3 Plug-in-connector on side **a** type **ISO 4400** (DIN 43650 A)
- 4 Plug-in-connector on side **b** type **ISO 4400** (DIN 43650 A)

NOTE:

simultaneous joining of two solenoids of the same valve should not be permitted (partial overriding of the valve can overheat and damage the winding coils)

OVERALL AND CONNECTION DIMENSIONS

3-position versions WE10.../••·H Z4...; .../••·HS Z4... 2-position versions WE10.../O...H Z4...; .../OF... H Z4... WE 10.../O...HS Z4...; .../OF...HS Z4...



Option of connection Z4	Control voltage	Dimension H
plug-in-connector ISO 4400 (DIN 43650 - A)	12V DC, 24V DC, 110V DC	112
plug-in-connector ISO 4400 (DIN 43650 - A) with rectifier	110V AC, 220V AC, 230V AC	119

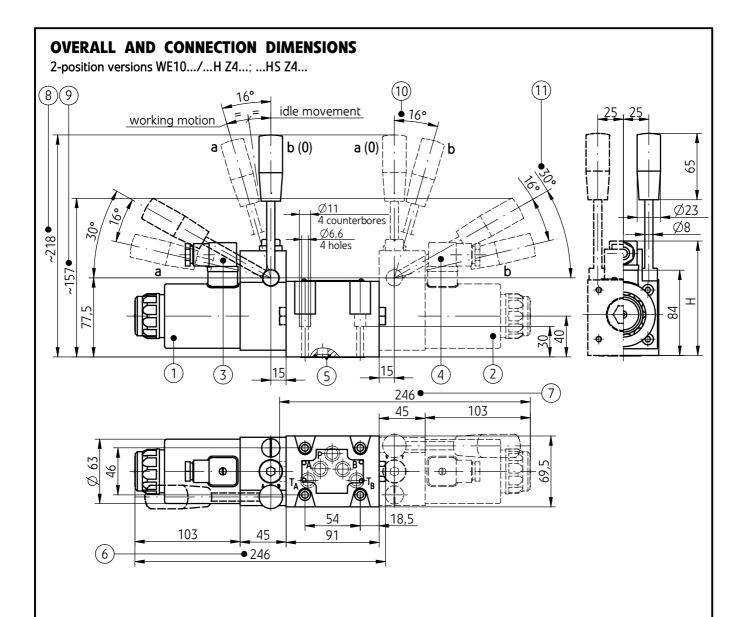
NOTES:

Porting pattern and requirements of the surface state of the subplate - as in version WE10.../...**Z4**... see page 6

NOTES:

- the valve is switched by the manual control lever, return of the lever to the initial (neutral) state occurs automatically
- after switching the valve by using the solenoid, the lever remains inactive.

- 1 Solenoid on side ${\boldsymbol a}$
- 2 Solenoid on side **b**
- 3 Plug-in-connector on side a typeISO 4400 (DIN 43650 A)
- 4 Plug-in-connector on side **b** type **ISO 4400** (DIN 43650 A)
- $5 O-ring 12,42 \times 1,78 5 pcs/set (P, T_A, T_B, A, B)$
- 6 Directional spool valve dimension with 2 solenoids on side **a**, **b**:
 - 3-position directional spool valve springs centered versions WE10.../•...H...; •...HS... (spool diagrams:
 - E, F, G, H, J, L, M, P, Q, R, T, U, V, W according to page 4)
 - 2-position directional spool valve without return springs versions WE10.../0...H...; .../0...HS...
 - 2-position directional spool valve without springs and with detent
 - versions WE10.../OF...H... .../OF...HS... (spool diagrams: A, C, D - according to page 5)
- 7 Manual control lever positions in versions:
- WE10.../•••H... EW10.../O...H... .../OF...H... 8 - Manual control lever positions in versions: WE10.../•••HS... WE10.../O...HS... .../OF...HS...



Option of connection Z4	Control voltage	Dimension H
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NOTES:

Porting pattern and requirements of the surface state of the subplate - as in version WE10.../...**Z4**... see page 6

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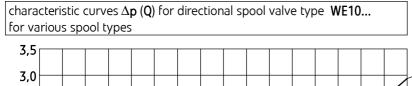
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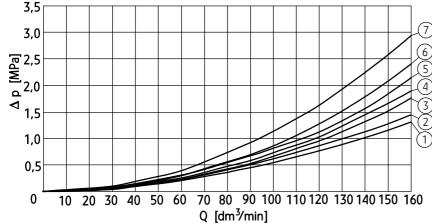
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- 3 Plug-in-connector on side a type ISO 4400 (DIN 43650 A)
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- 5 O-ring 12,42 x 1,78 5 pcs/set (P,T_A,T_B,A,B)
- 6 Directional spool valve dimension with 1 solenoid on side a,
 2-position with return spring (spool diagrams: A, C, D,
 D1, EA, FA, GA, HA, JA, LA, MA, PA, QA, RA, TA, UA, VA, WA according to pages 4, 5)
- 7 Directional spool valve dimension with 1 solenoid on side b, 2-position with return spring (spool diagrams: B, Y, Y1, EB, FB, GB, HB, JB, LB, MB, PB, QB, RB, TB, UB, VB, WB according to pages 4, 5
- 8 Manual control lever positions in versions: WE10.../...H... with **1 solenoid** on side **a**
- 9 Manual control lever positions in versions: WE10.../...HS... with 1 solenoid on side a
- 10 Manual control lever positions in versions: WE10.../...H... with **1 solenoid** on side **b**
- 11 Manual control lever positions in versions: WE10.../...**HS**... with **1 solenoid** on side **b**

PERFORMANCE CURVES

measured at viscosity $v = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^{\circ}\text{C}$

Flow resistance curves



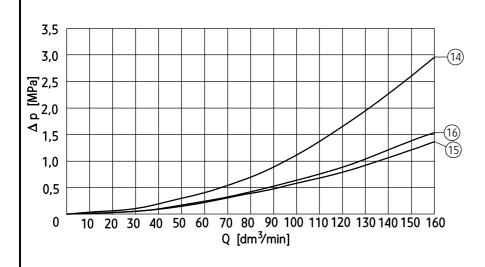


diagrams	flavo divantian					
according to	flow direction					
pages 4,5	$P \rightarrow A$	$P \rightarrow B$	$A \to T$	$B \rightarrow T$		
Α	6	6	-	_		
В	12	12	ı	1		
С	12	12	8	8		
D	5	5	16	16		
Υ	9	9	7	7		
E	3	3	8	8		
F	11	12	6	7		
G	14	14	12	12		
Н	3	3	2	2		
J	3	3	12	12		
L	13	13	12	12		
М	4	4	1	1		
P	12	11	7	6		
Q	13	13	1	6		
R	14	16	8	-		
Т	2	2	10	10		
U, V	13	13	10	10		
W	13	13	1	15		
D1	2	-	-	2		
Y1	-	2	2			

diagram number

spool symbol

	3,5																	
	3,0																	
(Pa]	2,5																	13
√] d	2,0																	-(12) -(11)
٥	1,5																	
	1,0																	9
									_									(8)
	0,5																	
	0	1	0 2	20 3	0 4	0 5	0 6	0 7	0 8	0 9	0 10	00 1	10 12	20 1	30 1	40 1!	50 1	60
								(1 [d	m³∕n	nın]							

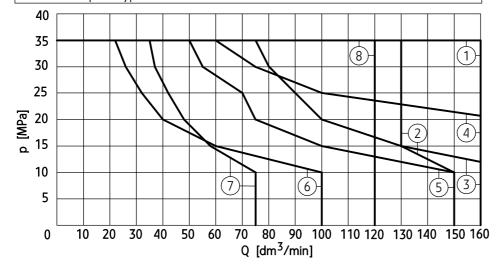


PERFORMANCE CURVES

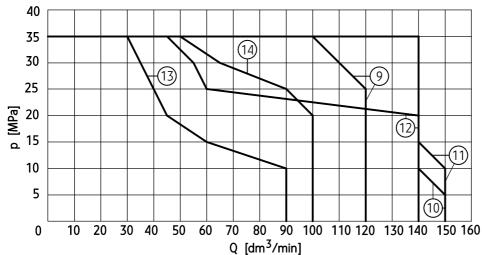
measured at viscosity $v = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^{\circ}\text{C}$

Operating limits curves

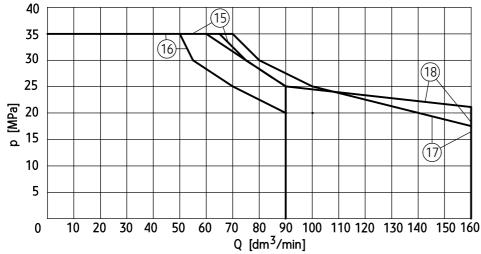
characteristic curves **p-Q** for directional spool valve type **WE10**... with **DC solenoids** for various spool types



spool symbol diagrams according to page 4, 5	diagram number
E, H	1
М	2
G	3
Q, W	4
F, P	5
Α	6
В	7
V	8



spool symbol diagrams according to page 4, 5	diagram number
С	9
D	10
Υ	11
U	12
Т	13
L	14



spool symbol	diagram
diagrams	number
according	
to page 4, 5	
D1	15
Y1	16
R	17
J	18

NOTES:

Above operating limits are related to symmetrical flow through all ports i.e. if the oil flows from port $\bf P$ to port $\bf A$, then the same flow rate is from port $\bf B$ to port $\bf T$

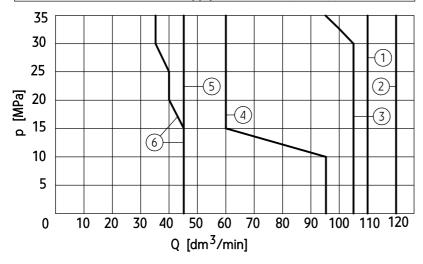
(applied to directional control valves with 4 service ports). Degree of asymmetry affects adversely the parameters.

PERFORMANCE CURVES

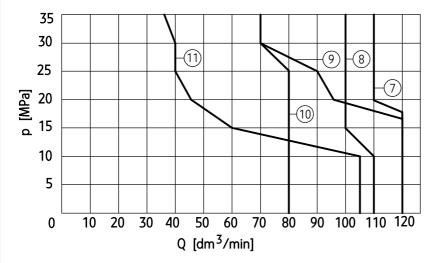
measured at viscosity $v = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^{\circ}\text{C}$

Operating limits curves

characteristic curves **p-Q** for directional spool valve type **WE10...** with **AC solenoids with direct supply** for various spool types



spool symbol diagrams according to page 4, 5	performance diagram number
E, W	1
D	2
L	3
Н	4
V	5
Р	6
C, Y	7
M, Q	8
J	9
U	10
G	11



NOTES:

Above operating limits are related to symmetrical flow through all ports i.e. if the oil flows from port $\bf P$ to port $\bf A$, then the same flow rate is from port $\bf B$ to port

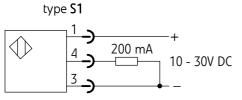
T (applied to directional control valves with 4 service ports). Degree of asymmetry affects adversely the parameters.

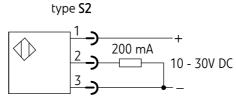
Spool position switch type S

Additional technical specification

Inductive switch type S	
Version	PNP inductive proximity switch
Range of supply voltage for switch	10 - 30V DC
Max load current	200 mA
Connection type of switch	switch with M12x1 external thread; male connection; 4 contacts (pins)
Degree of protection	IP 65
Weight	
with 1 solenoid and 1 switch	5,6 kg
with 2 solenoids and 1 switch	7,2 kg
with 2 solenoids and 2 switches	8,5 kg

Diagram of electrical connection of inductive switch type S

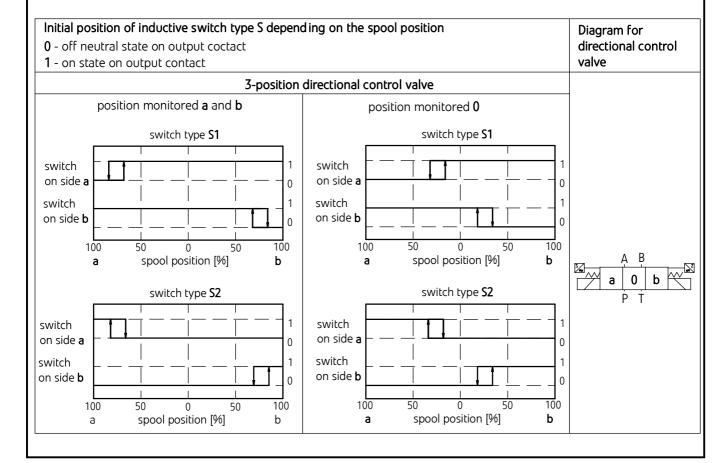


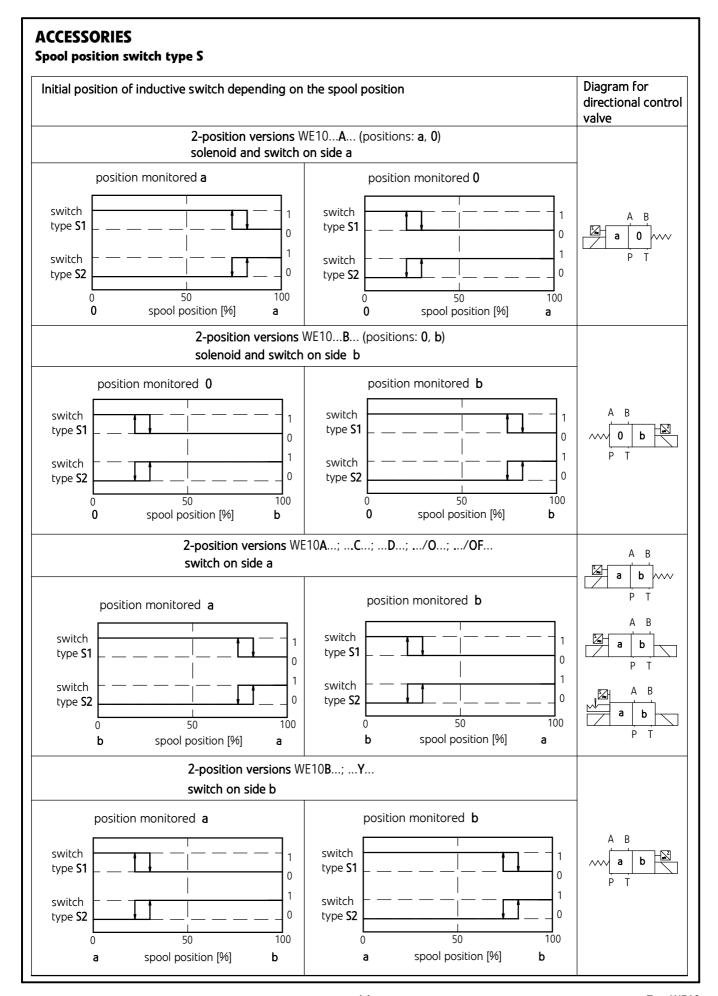


contact allocation (pins of switch connector)



Diagrams for directional control valves and initial positions of switches

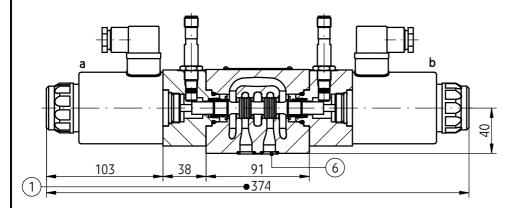


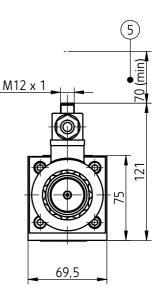


Spool position switch type S

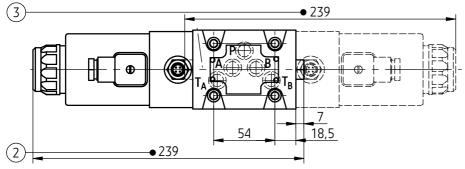
Overall dimensions

version with 2 solenoids and 2 switches

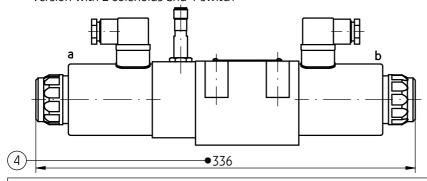




version with 1 solenoid and 1 switch



version with 2 solenoids and 1 switch



NOTES:

Directional control valve with spool position switch is adjusted. Any adjustments may be made only by the manufacturer.

In case of a faulty switch or valve complete directional control valve must be changed.

Subplate surface required according to page 6

- 1 Dimension of directional control valve with 2 solenoids on side a, b and 2 position switches
 - 3-position, springs centered versions WE10.../•••S1...; ...S2... (spool diagrams: E, F, G, H, J, L, M, P, Q, R, T, U, V, W on page 4)
- 2 Dimension of directional control valve with1 solenoid on side a and 1 position switch
 - 2-position, with return spring versions WE10.../•••S1...; ...S2... (spool diagrams: A, C, D, EA, FA, GA, HA, JA, LA, MA, PA, QA, RA, TA, UA, VA, WA on pages 4, 5)
- 3 Dimension of directional control valve with1 solenoid on side b and 1 position switch
 - 2-position, with return spring versions WE10.../•••S1... ...S2... (spool diagrams:

- B, Y, EB, FB, GB, HB, JB, LB, MB, PB, QB, RB, TB, UB, VB, WB on pages 4, 5)
- 4 Dimension of directional control valve with
 - 2 solenoids on side a, b and 1 position switch on side a
 - 2-position, without spring return versions WE10.../0...\$1...; ...\$2...
 - 2-position, without spring return, with detent versions WE10.../OF...S1...; ...S2... (spool diagrams: A, C, D on page 5)
- 5 Distance for mounting plug-in-connector and cable of switch (plug-in-connectors not showed in the drawing must be ordered separately according to data sheet WK 499 963)
- 6 O-ring 12,42 x 1,78 5 pcs/set (P, T_{Δ} , T_{B} , A, B)

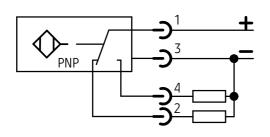
Spool position switch type M

(only for 2-position versions with return spring)

Additional technical data

	switch with 2 alternative output type PNP
Range of supply voltage for switch	24 VDC +20% -10%
Max load current	400 mA
Connection type of switch	switch with M12 x 1 external thread; 4 contacts (pins)
Degree of protection	IP 65
Weight (directional valve with switch)	4,6 kg

Diagram of electrical connection of inductive switch type M



contact allocation (pins of switch connector)



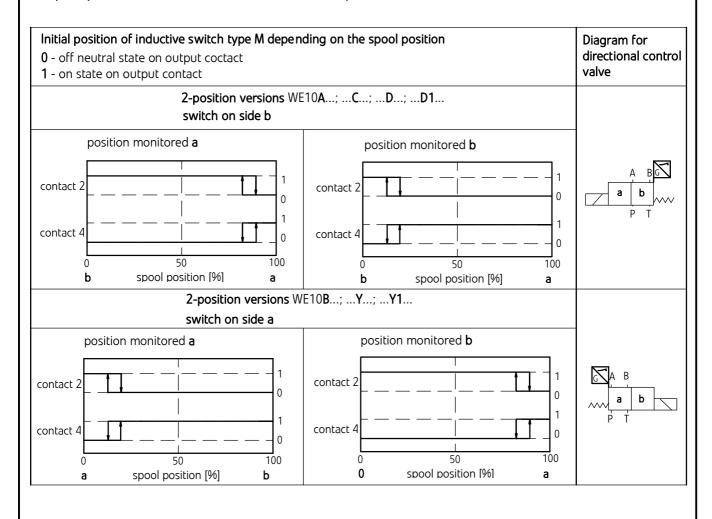
Diagrams for directional control valves and initial positions of switches

Initial position of inductive switch type M depending on the spool position 0 - off neutral state on output coctact 1 - on state on output contact					
			E10 A (positions: a , 0) d switch on side b		
position monitored a			position monitored 0		
contact 2 contact 4 0 0	50 spool position [%]	1 0 1 0 1 0 1 1 0 a	contact 2 contact 4 0 50 spool position [1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1	A B C a 0
	·		VE10B (positions: 0 , b)		
	solenoia ol	n side b ar	d switch on side a		-
contact 4	on monitored 0	1 0 1 0	contact 4 contac	1 0 1 0 100	0 b
ŏ	spool position [%]	b	0 spool position [9/		

Spool position switch type M

(only for 2-position versions with return spring)

Graphic symbols for directional control valves and initial positions of switches

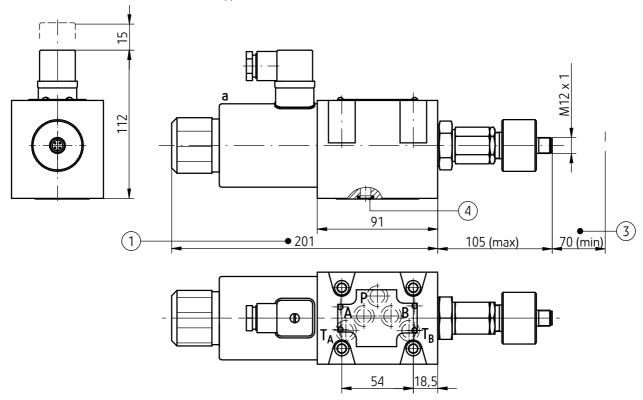


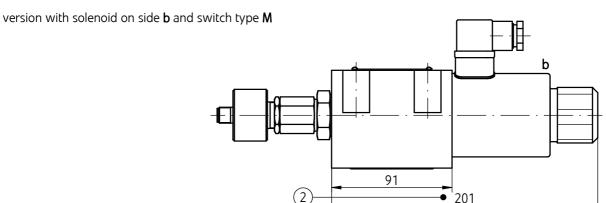
Spool position switch type M

(only for 2-position versions with return spring)

Overall dimensions

version with solenoid on side a and switch type M





NOTE: Subplate surface required according to page 6

NOTES:

Directional control valve with spool position switch is adjusted. Any adjustments may be made only by the manufacturer.

In case of a faulty switch or valve complete directional control valve must be changed.

- 1 Dimension of directional control valve with **1 solenoid** on side **a** and switch type **M**
 - 2-position, with return spring (spool diagrams: A, C, D, D1, EA, FA, GA, HA, JA, LA, MA, PA, QA, RA, TA, UA, VA, W on page 4, 5)
- 2 Dimension of $\,$ directional control valve with 1 solenoid on side b and switch type M
 - 2-position, with return spring (spool diagrams: B, Y, Y1, EB, FB, GB, HB, JB, LB, MB, PB, QB, RB, TB, UB, VB, WB on page 4, 5)
- 3 Distance for mounting plug-in-connector and cable of switch (plug-in-connectors not showed in the drawing must be ordered separately according to data sheet WK 499 963)
- $4 O-ring 12,42 \times 1,78 5 pcs/set (P,T_A, T_B, A, B)$

SUBPLATES AND FIXING SCREWS

Subplates must be ordered according to data sheet **WK 496 520**. Subplate symbols:

G 66/01 - threaded connections G 3/8 G 67/01 - threaded connections G 1/2 G 89/01 - threaded connections G 1/4

G 67/02 - threaded connections M22 x 1,5

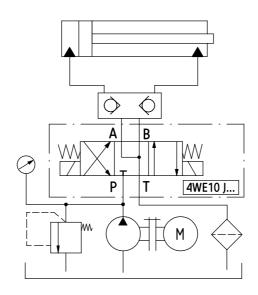
Subplates and fixing screws M6 x 40 - 10,9 - 4 pcs/set must be ordered separately.

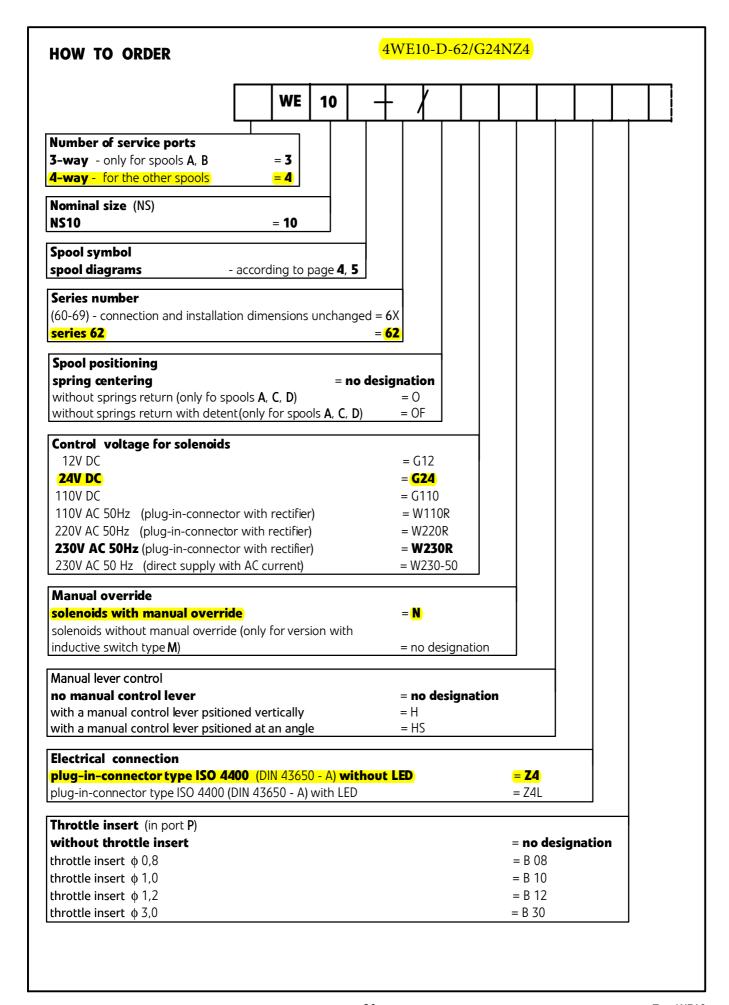
Tightening torque **Md = 15 Nm**

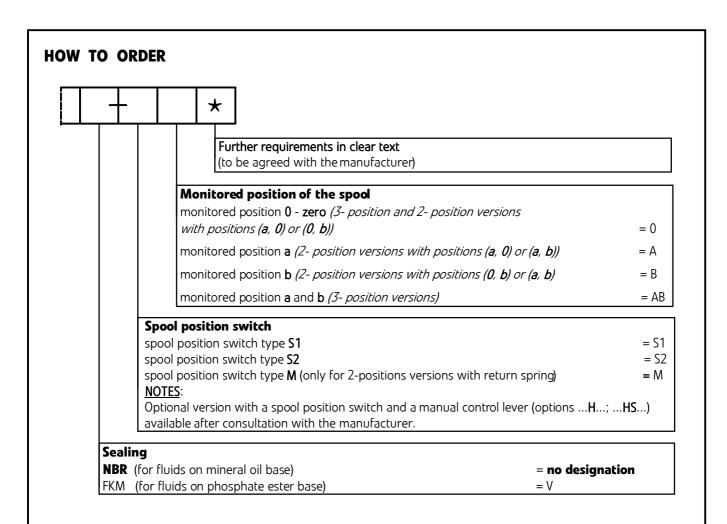
NOTE:

<u>Subplate symbol in bold is the preferred version available in short delivery time.</u>

EXAMPLE OF APPLICATION IN HYDRAULIC SYSTEM







NOTES:

Directional spool valve should be ordered according to the above coding.

The symbols in bold are preferred versions in short delivery time.

Coding example: 4WE10 E - 62/G24 N Z4 B08-S1AB

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ul. Wojska Polskiego 29 34-100 Wadowice tel. +48 33 488 21 00 fax.+48 33 488 21 03	POP	VAR wice