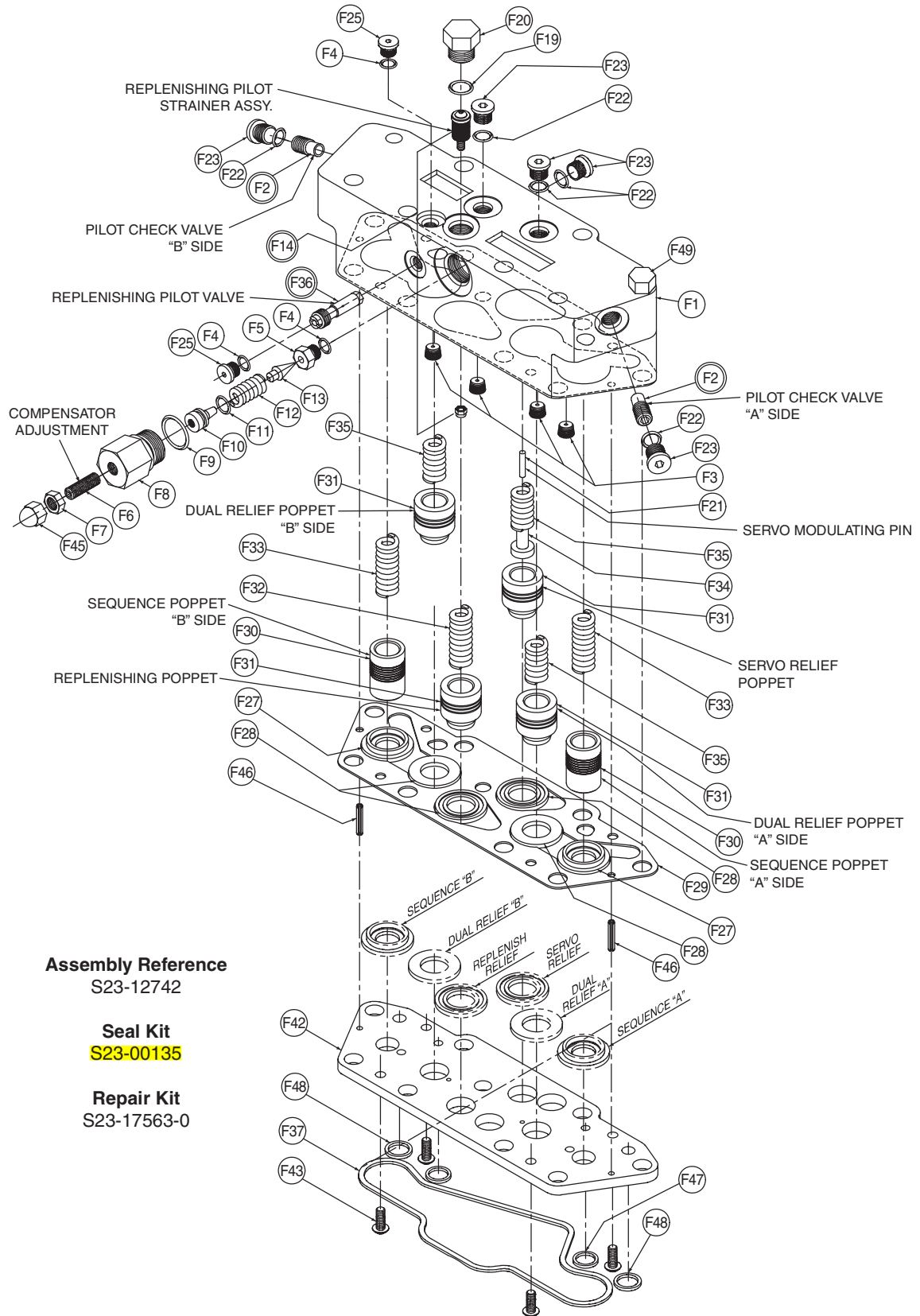


Section View - F - Valve Block Assembly



Assembly Reference
S23-12742

Seal Kit
S23-00135

Repair Kit
S23-17563-0



Section F				
Valve Block Assembly (Reference S23-12742)				
Balloon #	Seal Code	Item #	Description	Qty
F1	**	033-91221-0	Valve Body	1
F2	**	S13-40266-0	Valve Check	2
F3	**	033-91249-0	.046 Dia. Orifice Plug	4
F4	1	691-00903-0	Gasket O-ring	3
	4	694-00903-0		
	5	695-00903-0		
F5	**	033-70508-0	Seat	1
F6	**	312-13160-0	Screw-socket hd	1
F7	**	335-13100-0	Nut-Jam	1
F8	**	033-70545-0	Housing Guide	1
F9	1	691-00910-0	Gasket O-ring	1
	4	694-00910-0		
	5	695-00910-0		
F10	**	033-21767-0	Piston	1
F11	1	671-00012-0	Gasket O-ring	1
	4	674-00012-0		
	5	675-00012-0		
F12	**	032-91798-0	Spring	1
F13	**	036-12288-0	Cone	1
F14	**	S13-43240-0	Assy, Repl Strainer	1
F19	1	691-00906-0	Gasket O-ring	1
	4	694-00906-0		
	5	695-00906-0		
F20	**	488-35003-0	Plug	1
F21	**	230-82226-0	Pin 1/8X5/8 (P units)	1
F22	1	691-00904-0	Gasket O-ring	5
	4	694-00904-0		
	5	695-00904-0		
F23	**	488-35001-0	Plug	5
F25	**	488-35049-0	Plug	2
F27	**	033-70507-0	Seat, Sequence	2
F28	**	033-70500-0	Seat, Repl & Servo	4
F29	**	033-91193-0	Gasket, Valve Block	1
F30	**	033-72378-0	Poppet, Sequence	2
F31	**	033-72379-0	Poppet, Dual & Repl.	4
F32	**	033-22141-0	Spring, Repl.	1
F33	**	033-70512-0	Spring, Sequence	2
F34	**	033-70482-0	Spring, Retainer	1
F35	**	033-71086-0	Spring, Dual Relief	3
F36	**	S23-12814-0	Pilot Valve - Repl Relief	1
F37	1	671-00050-0	Gasket O-ring	1
	4	674-00050-0		
	5	675-00050-0		
F42	**	033-91422-0	Plate, Retainer	1
F43	**	353-25078-0	Screw, Button Head	4
F45	**	327-25006-0	Nut, Acron	1
F46	**	325-08120-0	Pin, Spring	2
F47	1	671-00013-0	Gasket O-ring	2
	4	674-00013-0		
	5	675-00013-0		
F48	1	671-00014-0	Gasket O-ring	2
	4	674-00014-0		
	5	675-00014-0		
F49	**	306-40169-0	Screw, HHC 3/8-16 UNC X 3 1/4 Lg. Grade 8	8