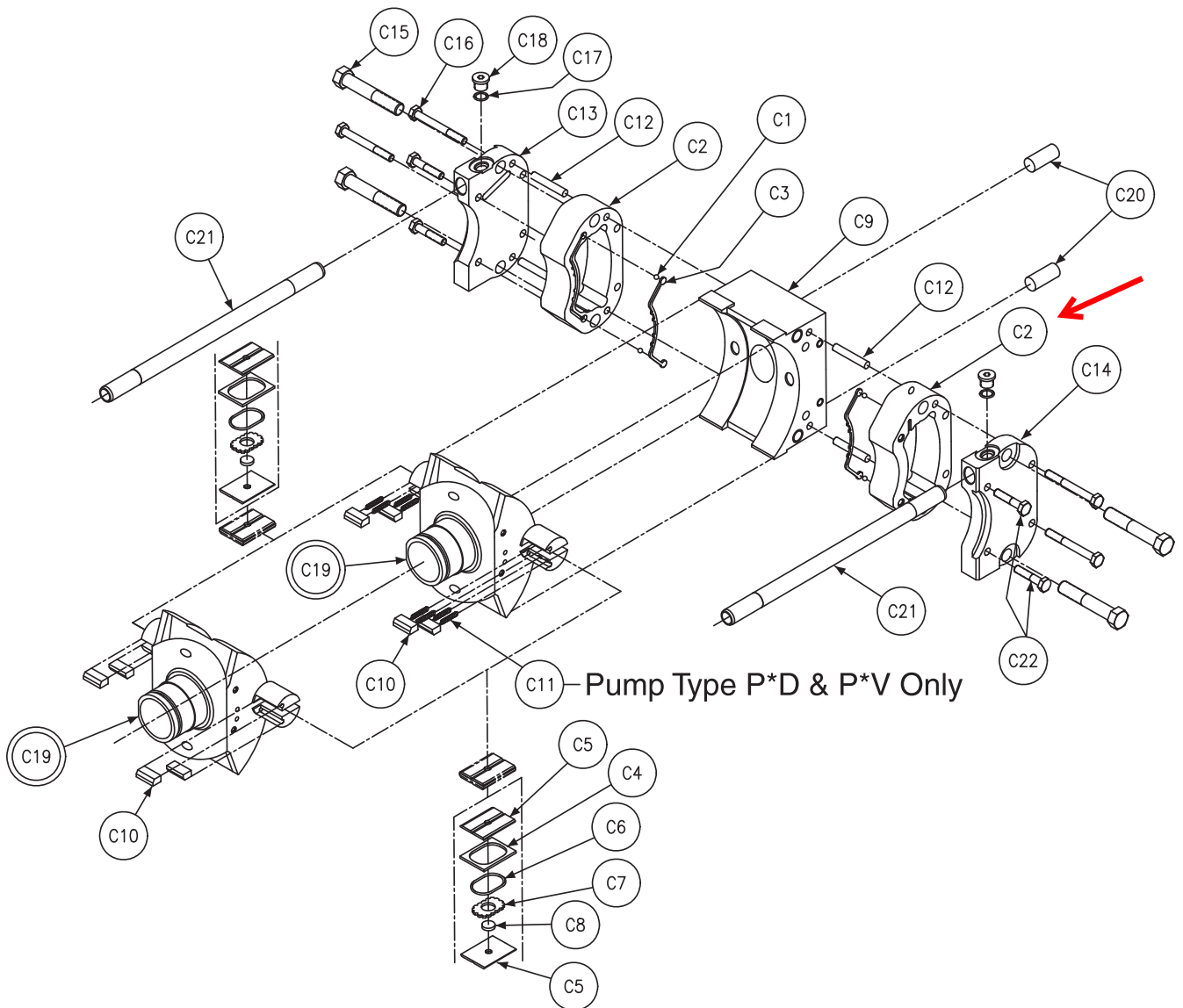


# Pump Type P / D / V / X / S / L / R



Section View - C - Cam & Cradle Assembly

Section C							
P6/7/8 Cam and Cradle Assembly							
Balloon #	Pump Type	Shaft Code	Rotation	Seal Code	Item #	Description	Qty
C1	P/D/V/X/S/L/R	**	**	**	201-06001-0	Check Ball	4
<b>C2</b>	<b>P/D/V/X/S/L/R</b>	<b>**</b>	<b>**</b>	<b>**</b>	<b>033-72266-0</b>	<b>Vane Chamber</b>	<b>2</b>
C3	P/D/V/X/S/L/R	**	**	1	606-25036-0	Molded Seal	2
	P/D/V/X/S/L/R	**	**	4	606-25036-4		
	P/D/V/X/S/L/R	**	**	5	606-25036-5		
C4	P/D/V/X/S/L/R	**	**	**	033-70501-0	Vane Seal	2
C5	P/D/V/X/S/L/R	**	**	**	033-70802-0	Vane Seal Backup Plate	4
C6	P/D/V/X/S/L/R	**	**	1	691-00120-0	Gasket O-ring	2
	P/D/V/X/S/L/R	**	**	4	694-00120-0		
	P/D/V/X/S/L/R	**	**	5	695-00120-0		
C7	P/D/V/X/S/L/R	**	**	**	033-70519-0	Vane Spacer	2
C8	P/D/V/X/S/L/R	**	**	**	033-70803-0	Check Valve	2
C9	P/D/V/X/S/L/R	2/3/7/8/9/10	**	**	033-53951-0	Rocker Cradle	1
	P/D/V/X/S/L/R	4/5	**	**	033-92281-0		
C10	P/X/S/L/R	**	**	**	033-70816-0	Vane Holddown	4
	D/V	**	**	**	033-72232-0		
C11	D/V	**	**	**	033-72233-0	Spring Holddown	8
	P/X/S/L/R	**	**	**	**	Not Required	**
C12	P/D/V/X/S/L/R	**	**	**	324-21624-0	Dowel Pins	4
C13	P/D/V/X/S/L/R	**	CCW	**	033-70612-0	Right Control Cover	1
	P/D/V/X/S/L/R	**	CW	**	033-70572-0		
C14	P/D/V/X/S/L/R	**	CCW	**	033-70574-0	Left Control Cover	1
	P/D/V/X/S/L/R	**	CW	**	033-70571-0		
C15	P/D/V/X/S/L/R	**	**	**	306-40183-0	Hex Hd Cap Screw	4
C16	P/D/V/X/S/L/R	**	**	**	306-40187-0	Hex Hd Cap Screw	4
C17	P/D/V/X/S/L/R	**	**	1	691-00904-0	Gasket O-ring	2
	P/D/V/X/S/L/R	**	**	4	694-00904-0		
	P/D/V/X/S/L/R	**	**	5	695-00904-0		
C18	P/D/V/X/S/L/R	**	**	**	488-35001-0	Hex Socket Plug	2
C19	L/R	2/3/4/5/7/8/9/10	**	**	S23-12102-0	Cam Rocker	1
	P/X/S	2/3/4/5/7/8/9/10	**	**	S23-12105-0		
	D/V	2/3/4/5/7/8/9/10	**	**	S23-12104-0		
C20	P/D/V/X/S/L/R	**	**	**	324-22412-0	Dowel Pin	2
C21	P/D/V/X/S/L/R	**	**	**	033-70524-0	Override Tube	2
C22	P/D/V/X/S/L/R	**	**	**	306-40188-0	Hex Hd Cap Screw	4

Cam & Cradle Assy Kits			
Includes items C1 Thru C22			
Part Number	Pump Type	Shaft Code	Rotation
S23-17234-0	P/X/S	2/3/7/8/9/10	CW
S23-17235-0	P/X/S	2/3/7/8/9/10	CCW
S23-17236-0	D/V	2/3/7/8/9/10	CW
S23-17237-0	D/V	2/3/7/8/9/10	CCW
S23-17238-0	R/L	2/3/7/8/9/10	CW
S23-17239-0	R/L	2/3/7/8/9/10	CCW

