



Section E							
P6/7/8 S & X Port Block							
Balloon #	Pump Type	Rotation	Seal Code	Thru Drive	Item #	Description	Qty
E1	P6/7/8 S&X	**	**	**	033-91060-0	Port Block Gasket Housing	1
E2	P6/7/8 S&X	**	**	**	230-82146-0	Needle Bearing	1
E3	P6/7/8 S&X	**	**	**	033-71296-0	Port Block	1
E4	P6/7/8 S&X	**	**	**	488-35002-0	Hex Hd Cap Screw	2
E5	P6/7/8 S&X	**	1	**	691-00908-0	Gasket O-ring	2
	P6/7/8 S&X	**	4	**	694-00908-0		
	P6/7/8 S&X	**	5	**	695-00908-0		
E6	P6/7/8 S&X	**	**	**	348-10016-0	Washer, Lock	2
E7	P6/7/8 S&X	**	**	**	033-70908-0	Screw	2
E8	P6/7/8 S&X	**	**	**	033-70502-0	Ring Check, P6/7/8	2
E9	P6/7/8 S&X	**	**	**	033-70489-0	Clamp	2
P6/7/8 S & X Port Block (CONTINUED)							

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Section View - E - Pump Type - S & X - Port Block Assembly

Balloon #	Pump Type	Rotation	Seal Code	Thru Drive	Item #	Description	Qty
E10	P6/7/8 S&X	**	**	**	306-40056-0	Hex Hd Cap Screw	4
E11	P6/7/8 S&X	**	**	**	033-71492-0	Side Plate	1
E12	P6/7/8 S&X	**	**	**	S13-43334-0	Eccentric Ring and Gerotor	1
E13	P6/7/8 S&X	**	**	**	324-21225-0	Dowel Pin	1
E14	P6/7/8 S&X	CW	**	**	S13-46762-0	Side Plate and Bearing	1
	P6/7/8 S&X	CCW	**	**	S13-46763-0		
E15	P6/7/8 S&X	**	1	**	671-00129-0	Gasket O-ring	1
	P6/7/8 S&X	**	4	**	674-00129-0		
	P6/7/8 S&X	**	5	**	675-00129-0		
E16	P6/7/8 S&X	**	1	**	671-00144-0	Gasket O-ring	1
	P6/7/8 S&X	**	4	**	674-00144-0		
	P6/7/8 S&X	**	5	**	675-00144-0		
E17	P6/7/8 S&X	**	**	**	033-70531-0	Pressure Plate	1
E18	P6/7/8 S&X	**	**	**	350-10081-0	Thrust Washer	2
E19	P6/7/8 S&X	**	**	**	230-82164-0	Thrust Bearing	1
E20	P6/7/8 S&X	**	**	**	033-72101-0	Ring, Seal	1
E22	P6/7/8 S&X	**	**	**	033-53921-0	Retaining Pin	1
E23	P6/7/8 S&X	**	**	**	033-53923-0	Ring, Retaining	1
E29	P6/7/8 S&X	**	**	**	S13-40266-0	Check Valve	2
E30	P6/7/8 S&X	**	**	**	488-35041-0	Plug	3
E31	P6/7/8 S&X	**	1	**	691-00906-0	Gasket O-ring	5
	P6/7/8 S&X	**	4	**	694-00906-0		
	P6/7/8 S&X	**	5	**	695-00906-0		
E33	P6/7/8 S&X	**	**	**	488-35003-0	Hex Hd Plug	2
E40	P6/7/8 S&X	**	**	**	033-91051-0	Insert	1
E41	P6/7/8 S&X	**	**	**	033-91052-0	Holddown Nut	1
E42	P6/7/8 S	**	**	A	033-91015-0	SAE A Rear Drive Adapter	1
	P6/7/8 S	**	**	B	033-57967-0	SAE B Rear Drive Adapter	
	P6/7/8 X	**	**	A	033-57958-0	SAE A Rear Drive Adapter	
	P6/7/8 X	**	**	B	033-57957-0	SAE B Rear Drive Adapter	
E43	P6/7/8 S&X	**	**	**	350-10136-0	Washer	4
E44	P6/7/8 S&X	**	**	**	306-40088-0	Hex Hd Cap Screw	4
E45	P6/7/8 S&X	**	1	**	691-10131-0	Gasket O-ring	2
	P6/7/8 S&X	**	4	**	694-10131-0		
	P6/7/8 S&X	**	5	**	695-10131-0		
E46	P6/7/8 S&X	**	1	**	671-00147-0	Gasket O-ring	1
	P6/7/8 S&X	**	4	**	674-00147-0		
	P6/7/8 S&X	**	5	**	675-00147-0		
E47	P6/7/8 S&X	**	1	**	671-00155-0	Gasket O-ring	1
	P6/7/8 S&X	**	4	**	674-00155-0		
	P6/7/8 S&X	**	5	**	675-00155-0		
E48	P6/7/8 S&X	**	**	**	033-57966-0	Replenish Isolation Tube	1
E49	P6/7/8 S&X	**	**	**	225-92093-0	Wave Spring	1
E50	P6/7/8 S&X	**	1	**	671-00033-0	Gasket O-ring	1
	P6/7/8 S&X	**	4	**	674-00033-0		
	P6/7/8 S&X	**	5	**	675-00033-0		
E51	P6/7/8 S&X	**	**	**	033-57963-0	Coupling	1
E52	P6/7/8 S&X	**	**	A	033-57965-0	SAE A Insert	1
	P6/7/8 S&X	**	**	B	033-57964-0	SAE B Insert	
E53	P6/7/8 S&X	**	**	**	356-65128-0	Ring, Retaining	1
E54	P6/7/8 S	**	1	**	691-10221-0	Gasket O-ring	2
	P6/7/8 S	**	4	**	694-10221-0		
	P6/7/8 S	**	5	**	695-10221-0		
E55	P6/7/8 S	**	**	**	306-40224-0	Hex Hd Cap Screw	4
E56	P6/7/8 S	**	1	**	080030100003	Hot Oil Shuttle Int Pilot Drain	1

