

Pilot operated pressure relief valves for in-line mounting series R4V have a similar design to the subplate mounted R4V series. For single functions – where no manifold blocks are used – the valves can be directly placed in the pipework.

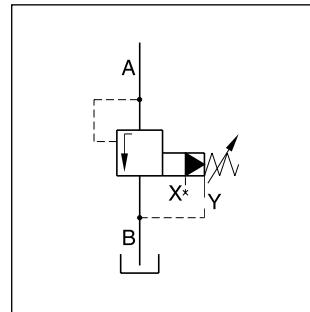
The R4V valves are available with 2 ports (L-body) for in-line relief function or with 3 ports (T-body) for relief functions in the bypass.

### Features

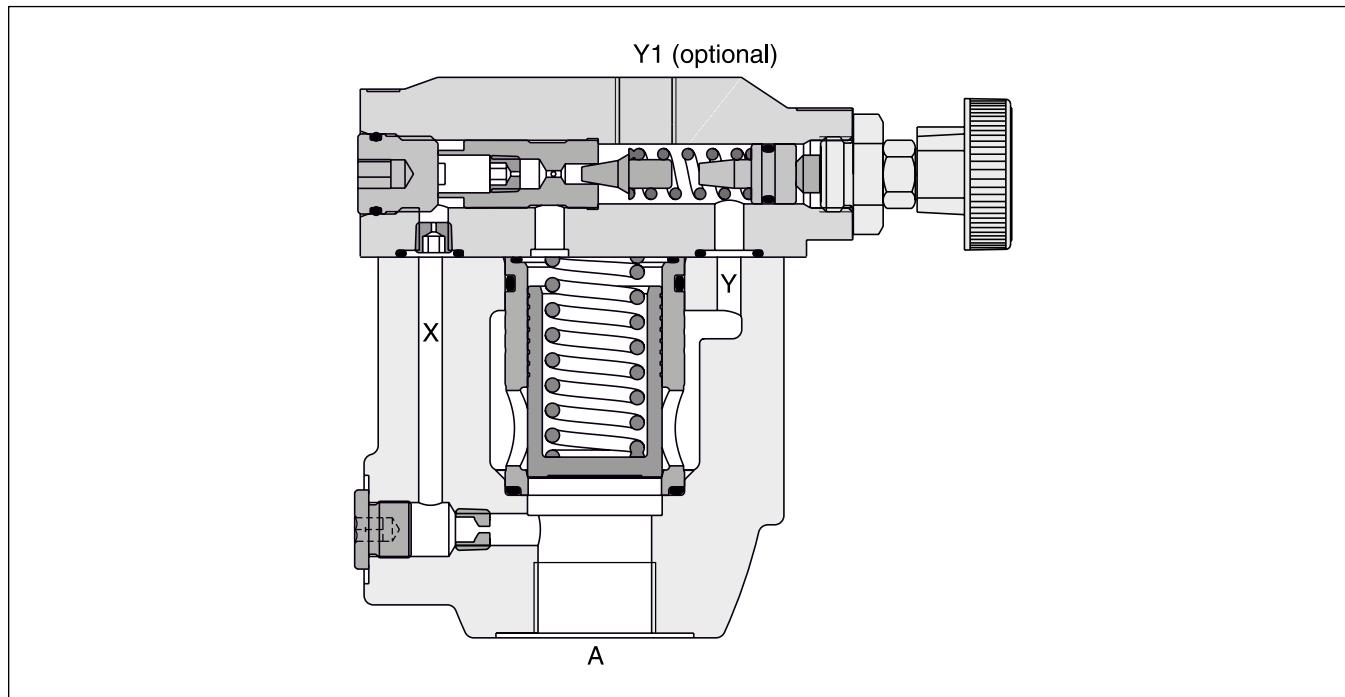
- Pilot operated with manual adjustment
- 2 interfaces:
  - L-body (R4V06-G $\frac{3}{4}$ ", R4V10-G1 $\frac{1}{4}$ ")
  - T-body (R4V03-G $\frac{1}{2}$ ", R4V06-G1")
- 3 pressure stages
- 3 adjustment modes
  - Hand knob
  - Acorn nut with lead seal
  - Cylinder lock
- With optional vent function

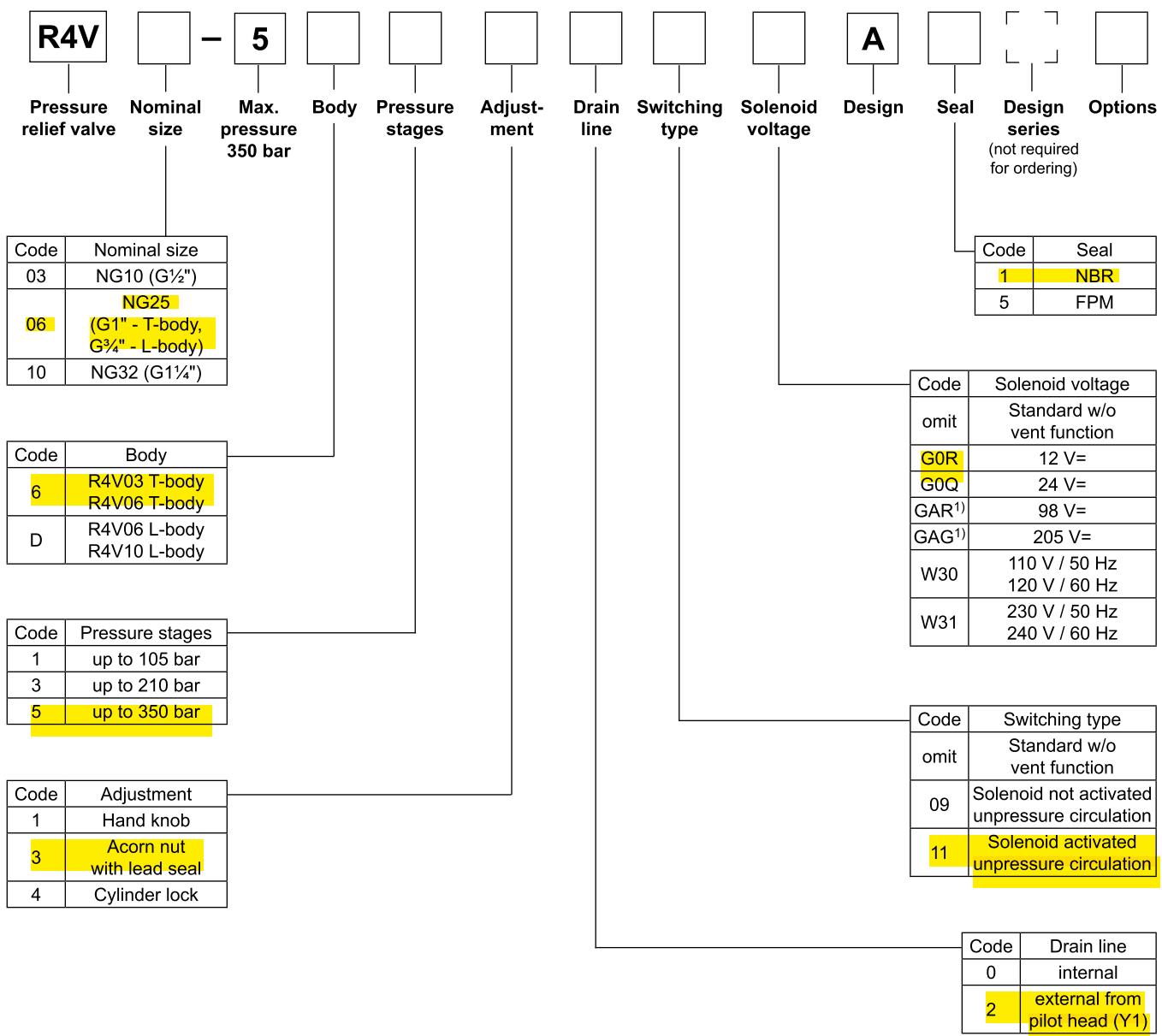


R4V10 L-body



### R4V06 L-body



<sup>1)</sup> To be used in combination with rectifier plugs at 120 VAC / 230 VAC power supply.

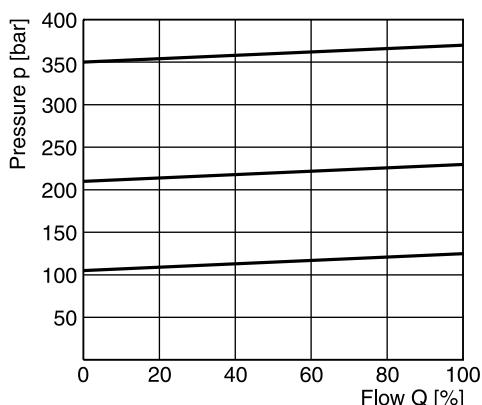
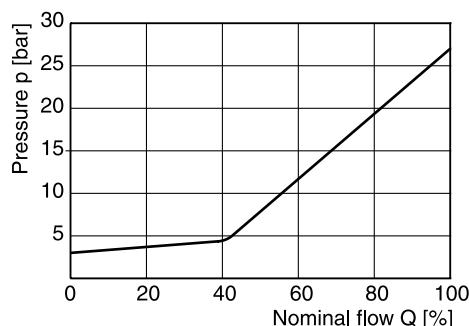
**R4V**

General		T-body		L-body	
Design	<th>03 (½")</th> <th>06 (1")</th> <th>06 (¾")</th> <th>10 (1¼")</th>	03 (½")	06 (1")	06 (¾")	10 (1¼")
Size		Threaded body			
Mounting		unrestricted			
Ambient temperature	[°C]	-20...+60			
MTTF <sub>D</sub> value	[years]	75			
Weight	[kg]	3.2	6.6	3.3	5.6
Hydraulic					
Max. operating pressure	[bar]	Ports A and X up to 350; Ports B and Y 30 bar			
Pressure stages	[bar]	105, 210, 350			
Nominal flow	[l/min]	60	200	200	450
Fluid		Hydraulic oil according to DIN 51524			
Fluid temperature	[°C]	-20...+70 (NBR: -25...+70)			
Viscosity permitted	[cSt] / [mm <sup>2</sup> /s]	20...400			
Viscosity recommended	[cSt] / [mm <sup>2</sup> /s]	30...80			
Filtration		ISO 4406 (1999); 18/16/13			

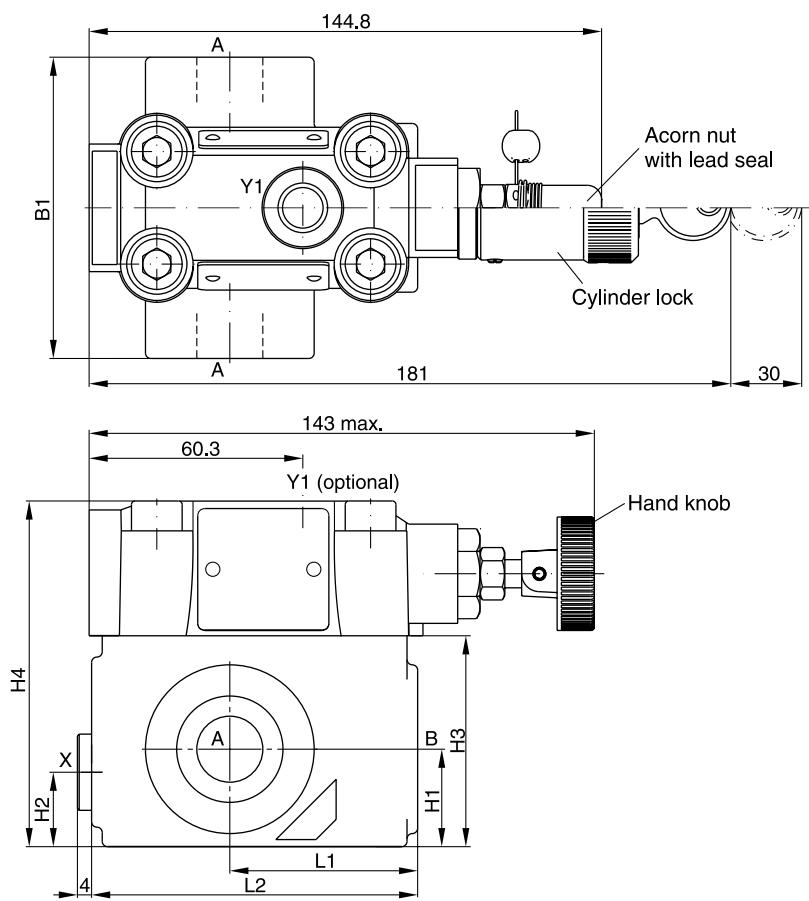
**R4V with vent function**

General		T-body		L-body	
Design	<th>03 (½")</th> <th>06 (1")</th> <th>06 (¾")</th> <th>10 (1¼")</th>	03 (½")	06 (1")	06 (¾")	10 (1¼")
Size		Threaded body			
Mounting		unrestricted			
Ambient temperature	[°C]	-20...+60			
MTTF <sub>D</sub> value	[years]	75			
Weight	[kg]	4.9	8.3	5.0	7.3
Hydraulic					
Max. operating pressure	[bar]	Ports A and X up to 350; Ports B and Y 30			
Pressure stages	[bar]	105, 210, 350			
Nominal flow	[l/min]	60	200	200	450
Fluid		Hydraulic oil according to DIN 51524			
Fluid temperature	[°C]	-20...+70 (NBR: -25...+70)			
Viscosity permitted	[cSt] / [mm <sup>2</sup> /s]	20...400			
Viscosity recommended	[cSt] / [mm <sup>2</sup> /s]	30...80			
Filtration		ISO 4406 (1999); 18/16/13			
Electrical (solenoid)					
Duty ratio		100 % ED; CAUTION: coil temperature up to 150 °C possible			
Protection class		IP65 in accordance with EN 60529 (with correctly mounted plug-in connector)			
	Code	G0R	G0Q	GAR	GAG
Supply voltage	[V] [V]	12 V =	24 V =	98 V =	205 V =
Tolerance supply voltage	[%]	±10	±10	±10	±10
Current consumption hold	[A]	2.72	1.29	0.33	0.13
in rush	[A]	2.72	1.29	0.33	0.13
Power consumption hold	[W]	32.7	31	31.9	28.2
in rush	[W]	32.7	31	31.9	28.2
Solenoid connection		Connector as per EN175301-803, solenoid identification as per ISO 9461			
Wiring min.	[mm <sup>2</sup> ]	3 x 1.5 recommended			
Wiring length max.	[m]	50 recommended			

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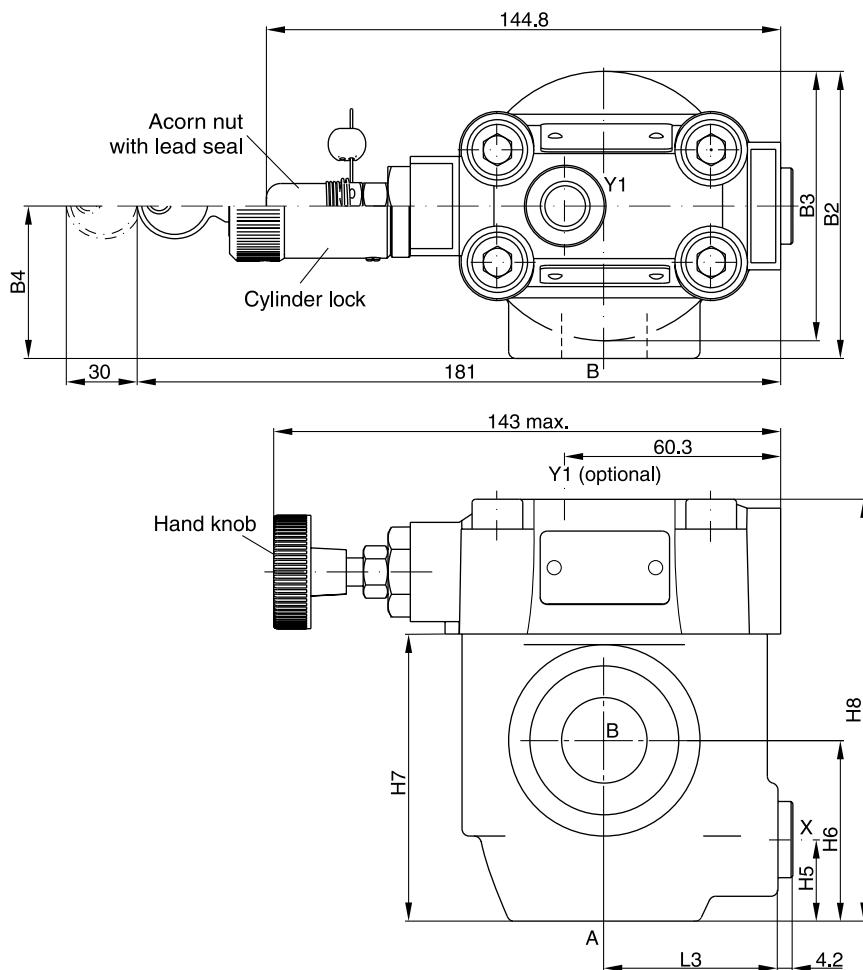
**p/Q performance curve<sup>1)</sup>****Minimum pressure curve**

All characteristic curves measured with HLP46 at 50 °C.

**Dimensions****T-body**

<sup>1)</sup> The performance curves are measured with external drain. For internal drain the tank pressure has to be added to curve.

**L-body**



Seal kits		
NG	NBR	FPM
03	S26-58507-0	S26-58507-5
06	S26-58475-0	S26-58475-5
10	S26-58508-0	S26-58508-5

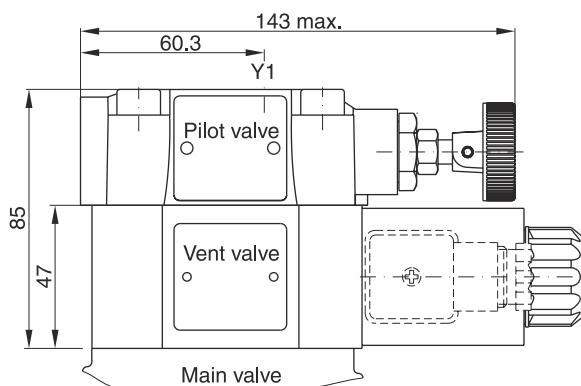
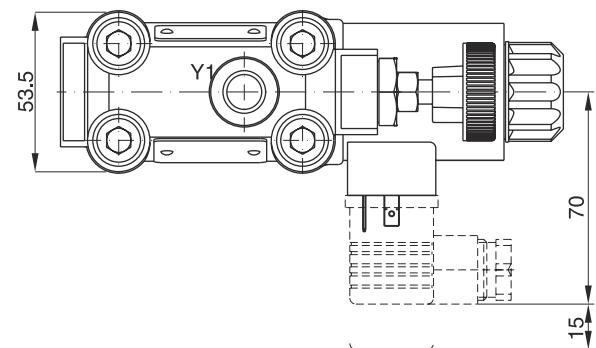
NG	Body	B1	B2	B3	B4	H1	H2	H3	H4	H5	H6	H7	H8	L1	L2	L3
03	T-body	85	—	—	—	27.5	21	59.5	97.5	—	—	—	—	53	92	—
06	T-body	136	—	—	—	38	28	93	131	—	—	—	—	66.5	117.5	—
06	L-body	—	81	76	43	—	—	—	—	23	51	81	119	—	—	49
10	L-body	—	120.7	85.8	77.8	—	—	—	—	38.1	50.8	96	134	—	—	49.8

Ports	Function	Port size			
		R4V03 T-body	R4V06 L-body	R4V06 T-body	R4V10 L-body
A	pressure (inlet)	G $\frac{1}{2}$ "	G $\frac{3}{4}$ "	G1"	G $\frac{1}{4}$ "
B	tank (outlet)	G $\frac{1}{2}$ "	G $\frac{3}{4}$ "	G1"	G $\frac{1}{4}$ "
X <sup>1)</sup>	external remote control or vent connection	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "
Y1 <sup>2)</sup>	external drain	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "	G $\frac{1}{4}$ "

1) Closed when supplied.

2) Port Y1 is only available at drain line (code 2) external from the pilot head.

**R4V with vent function**



Seal kits	
NBR	FPM
DC solenoid	
S56-40609-0	S56-40609-5
AC solenoid	
S26-35237-0	S26-35237-5

Code	Internal drain	External drain
11		
09		

10