

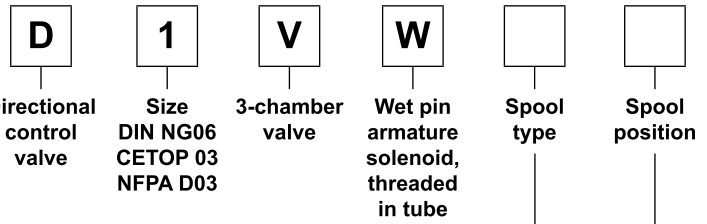


Hydraulic Valves Industrial Standard



ENGINEERING YOUR SUCCESS.

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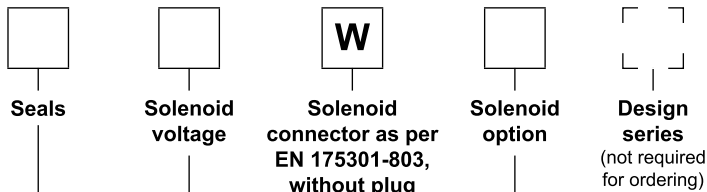
3 position spools	
Code	Spool type
001	
002	
003	
004	
005	
006	
007	
008 ¹⁾	
009 ¹⁾	
010	
011	
014	
015	
016	
021	
022	
031	
032	
034	
035	
061	
081	
082	
102	
204 ¹⁾	
205 ¹⁾	

2 position spools	
Code	Spool type
020	
026	
030	
083 ¹⁾	
101	
208	

3 position spools			
Code	Spool position		
C			3 positions. Spring offset in position "0". Operated in position "a" or "b".
	Standard	Spool type 008,009, 204, 205	
E	 Operated in position "a".	 Operated in position "b".	2 positions. Spring offset in position "0".
F	 Spring offset in position "b".	 Spring offset in position "a".	2 positions. Operated in position "0".
K	 Operated in position "b".	 Operated in position "a".	2 positions. Spring offset in position "0".
M	 Spring offset in position "a".	 Spring offset in position "b".	2 positions. Operated in position "0".

2 position spools			
Code	Spool position		
	Standard	Spool type 083	
B	 Operated in position "b".	 Operated in position "a".	2 positions. Spring offset in position "b". Operated in position "a".
D			2 positions. Operated in position "a" or "b". No center or offset position.
H	 Operated in position "b".	 Operated in position "a".	2 positions. Spring offset in position "a". Operated in position "b".

- ¹⁾ Consider specific spool position.
- ²⁾ To be used in combination with rectifier plugs at 120 VAC / 230 VAC power supply.
- ³⁾ DC only



Code	Solenoid option
omit	manual override (standard)
T	without manual override
S2 ³⁾	Soft shift orifice size 0.5 mm.
S3 ³⁾	Soft shift orifice size 0.75 mm.
4N ³⁾	with lockable manual override

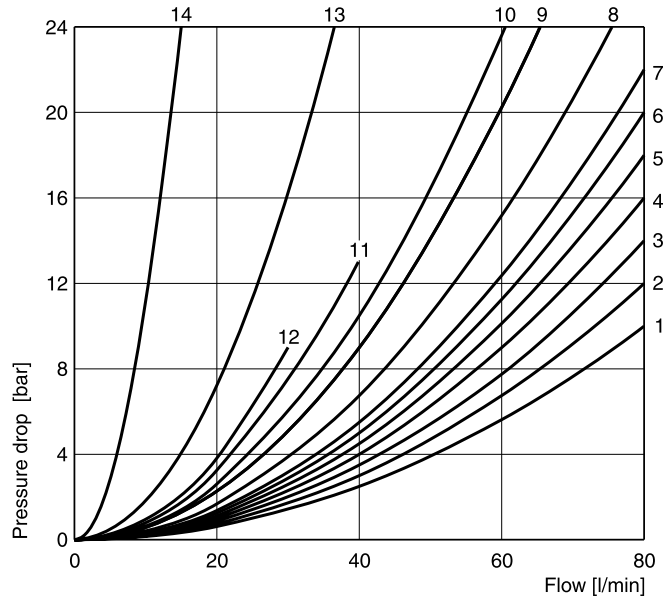
Code	Voltage
K	12 V =
J	24 V =
U ²⁾	98 V =
G ²⁾	205 V =
Y	110 V 50 Hz / 120 V 60 Hz
T	230 V 50 Hz / 240 V 60 Hz

Code	Seals
N	NBR
V	FPM

**Bold letters =
 Short-term availability**

Further spool types, solenoid voltages and connectors on request.

Flow curve



All characteristic curves measured with HLP46 at 50 °C.

Spool	Position "b"			Position "a"			Position "0"				
	P-A	B-T	P-B	P-B	A-T	P-A	P-A	P-B	A-T	B-T	P-T
001	2	2		2	2						
002	1	4		1	4		1	1	5	5	2
003	3	4		3	6				7		
004	2	3		2	3				7	7	
005	2	2		2	2		12				
006	1	4		1	4		7	7			
007	3	2		2	2			3		2	7
010	3			3							
011	2	2		2	2				14	14	
014	3	2		2	2		3		2		7
015	3	6		3	4					7	
016	2	2		2	2			12			
020B	4	4		2	3						
026B	4			4							
030B	2	3		1	2						
034	4		8	3	3				5	7	
035	3	3		4		8			7	5	
081	13	13		13	13						
082	13	13		13	13				1)	1)	
101B	11	10		10	9						
102	1	4		1	4		5	5	8	8	6
61	1	3		1	3		3	2			
83H	5	2		5	2						
208	3			2							
	P-B	A-T		P-A	B-T		P-A	P-B	A-T	B-T	P-T
008	4	5		4	5						9
009	5	5		6	7						7
83B	5	2		5	2						
204	1	3		4	3		7		4		7
205	4	3		1	3			7		4	5

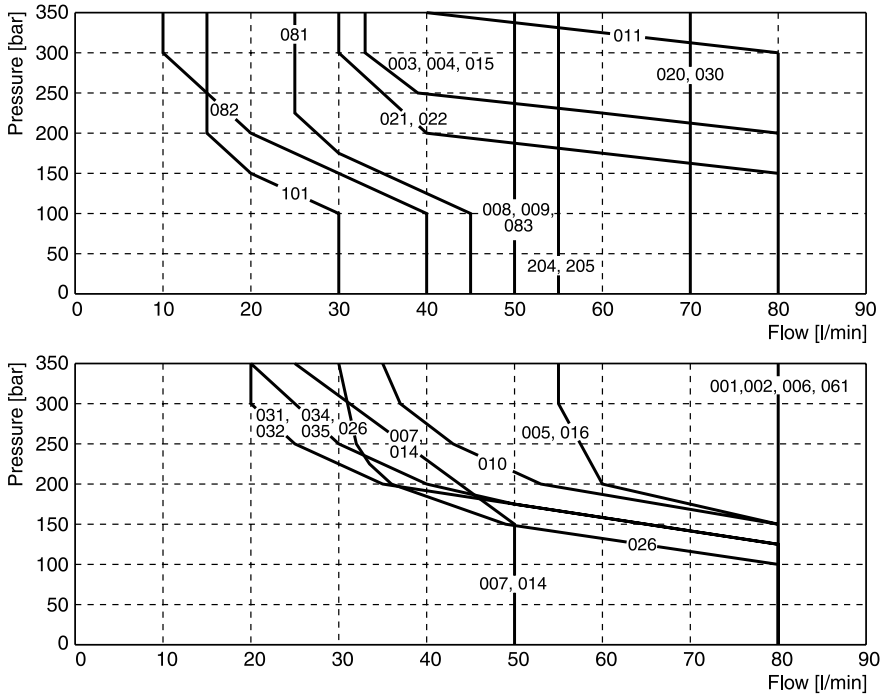
Spool	Position "b"			Position "a"		
	P-A	P-B	A-B	P-B	A-T	
021	2	4		4	2	
	P-A	B-T		P-A	P-B	A-B
022	6	2		5	2	

1) Only for pressure compensation, no high flow possible.

The diagram below specifies the shift limits for valves with DC & AC solenoids. Valves with spool position "F" or "M" can only be operated up to 70 % of the limits. The specifications apply to a viscosity of 40 mm²/s and bal-

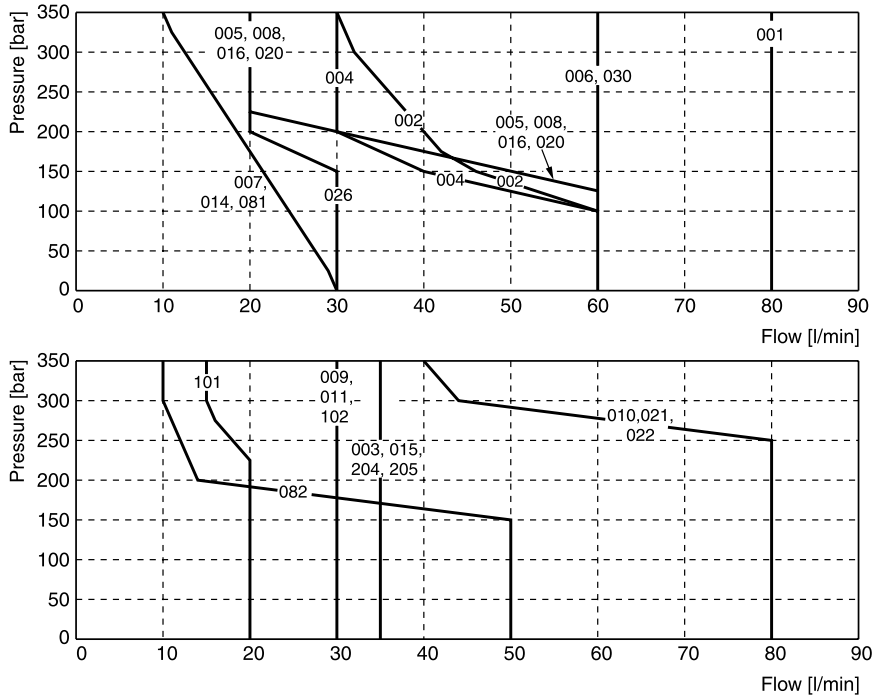
anced flow conditions. The shift limits can be considerably lower at unbalanced flow conditions. To avoid flow rates beyond the shift limits, a plug-in orifice can be inserted in the P-port.

Valve with standard DC solenoid



Measured with HLP46 at 50 °C, 90 % U_{nom} and warm solenoids

Valve with standard AC solenoid

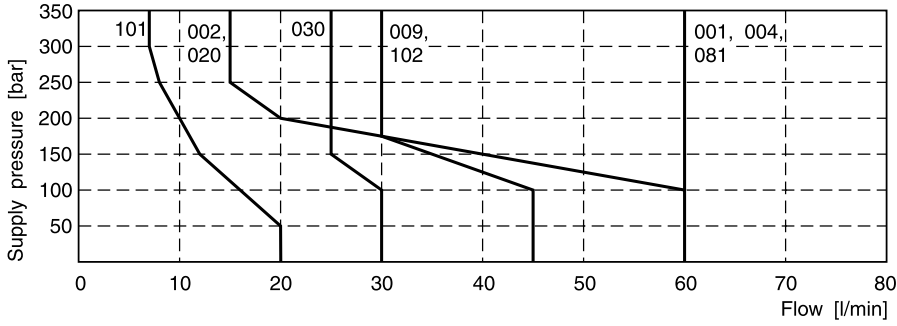


Measured with HLP46 at 50 °C, 95 % U_{nom} and warm solenoids

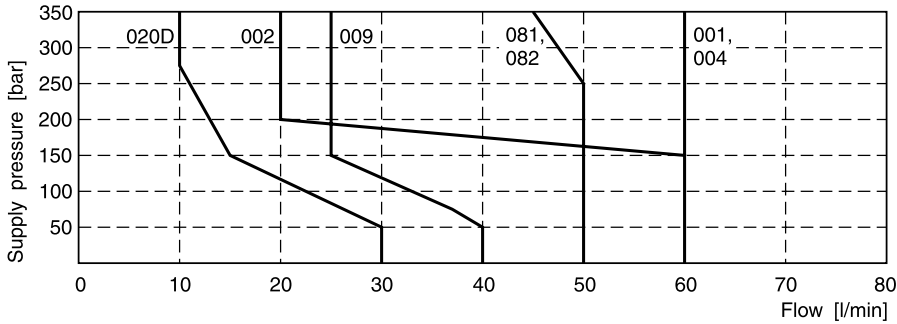
Shift Limits / Response Times

2

Shift limit diagram - Soft shift with 1 DC solenoid



Shift limit diagram - Soft shift with 2 DC solenoids



Measured with HLP46 at 50 °C, 90 % U_{nom} and warm solenoids.

Response times D1VW Standard and Soft Shift [ms]

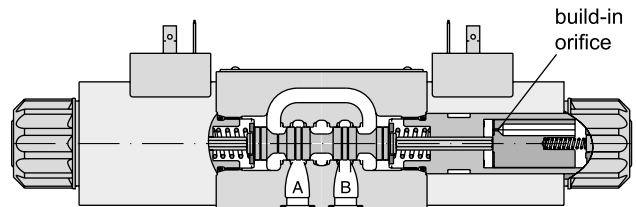
Standard solenoid		Orifice		Energize		De-energize	
Standard DC		w/o		45 - 60		20 - 30	
Standard AC		w/o		13		20	
Standard DC with rectifier plug		w/o		60 - 70		70 - 90	

Response times soft shift		2 solenoid valve		2 solenoid valve		1 solenoid valve	
		3 positions		3 positions		2 positions	
Code	Orifice size	Center position: Closed		Center position: Open		Energize	De-energize
		Energize	De-energize	Energize	De-energize		
S2	0.50 mm	200 - 750	310 - 650	220 - 400	350 - 750	90 - 350	160 - 500
S3	0.75 mm	180 - 300	300 - 400	200 - 350	300 - 500	90 - 350	130 - 350

The lower value applies to small flow rates and low pressure, the upper value to high flow rates and high pressure.

Step response times were obtained under the following conditions: HLP46 at 50 °C with the valve operating at nominal pressure and flow. Published response times are nominal and may vary with spool, flow, pressure and temperature.

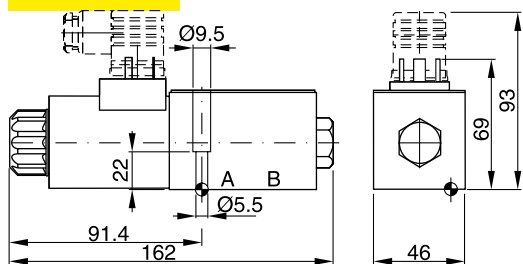
Acceleration for orifice size 0.75, code "S3" (measured against a standard valve)



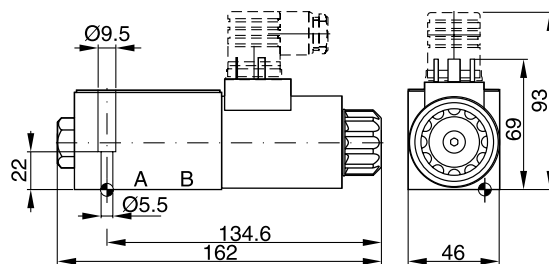
For even softer shifting, the proportional spools 081, 082, 101 and 102 can be used.

Interface EN 175301-803, DC solenoid

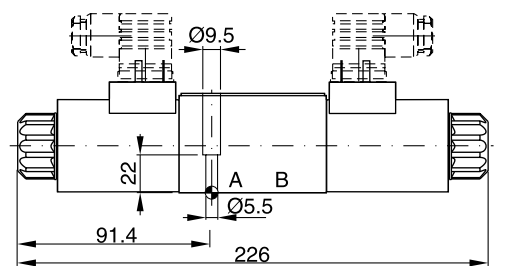
B, E, F -style



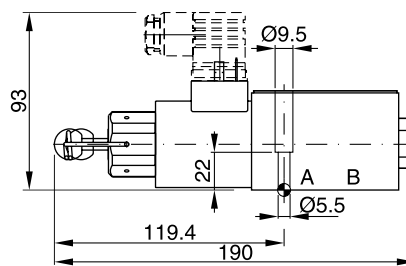
H, K, M -style



C, D -style

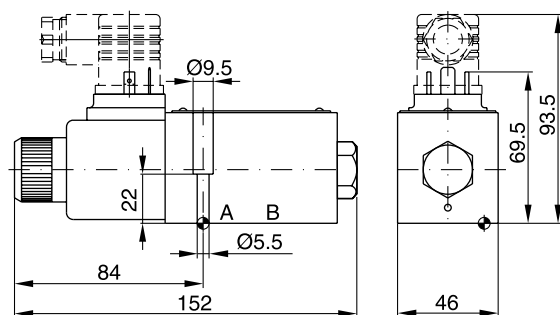


**Option 4N, with lockable manual override
(available for all styles, DC only)**

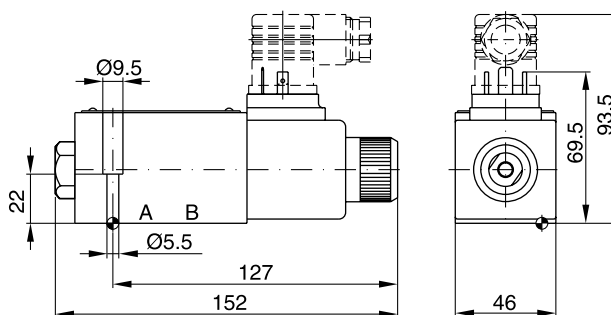


Interface EN 175301-803, AC solenoid

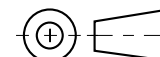
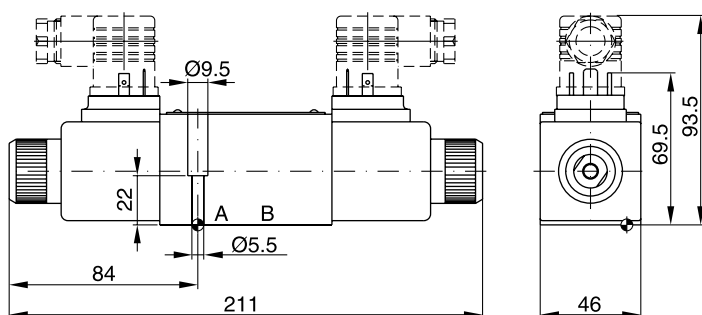
B, E, F -style



H, K, M -style



C, D -style



Surface finish	Kit	Kit	Kit	Kit
$\sqrt{R_{max} 6.3}$ $\square 0.01/100$	BK375	4x M5x30 ISO 4762-12.9	7.6 Nm ±15 %	NBR: SK-D1VW-N-91 FPM: SK-D1VW-V-91

The space necessary to remove the plug per EN 175301-803, design type AF is at least 15 mm.
The torque for the screw M3 of the plug has to be 0.5 to 0.6 Nm.