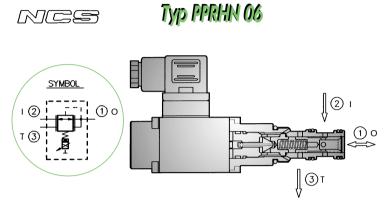


Cartridge Valves Legacy Product Technical Information PPRHN 06

PRESSURE REDUCING AND RELIEVING VALVES (DUMPS) WITH PROPORTIONAL CONTROL



SIZE		06
NOMINAL PORT SIZE		5
MAX FLOW RATE	Vmin	25
	US gpm	6.5
MAX PRESSURE THROUGH OUTLET ② I	bar	210
	psi	3000
MAX REDUCED PRESSURE	bar	210
THROUGH OUTLET ① 0	psi	3000
MAX DUMP FLOW ③ T	Vmin	0.6
	US gpm	0.15
SETTING RANGE bar 20-40-70-150-210		
CAVITY NUMBER	00.95.	0.56
NORMALIZED CAVITY	NCS	06/3
MAX TIGHTENING TORQUE	Nm	50
WEIGHT INCLUDING COIL	Kg	0.57
REF		
CAVITY DIMENSIONS		11.450
SOLENOID DATA		7.920

TECHNICAL INFORMATION

OFFSE1

Where valves are installed with NDCR drivers, the facility exist of setting a minimum offset current which can determine a minimum working pressure and a more rapid response.

AIR BLEED

For proportional valves to function correctly, the hydraulic circuit must be carefully bled, air trapped in the solenoid can cause irregular operation.

REPETITION ACCURACY

The tolerance on the pressure setting value is within \pm 1% at maximum flow with open loop circuit.

HYSTERESIS

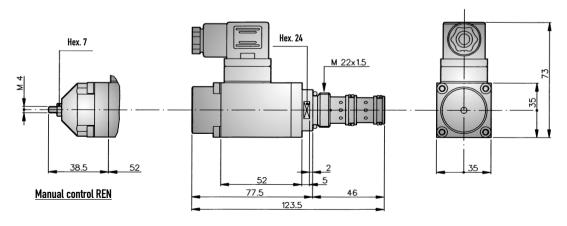
In the open loop applications, control hysteresis is within \pm 2% of the maximum pressure setting value.

MANUAL CONTROL

By request only, proportional valves can be supplied with a manual control (REN) which allows setting even in the absence of any electrical input to the solenoid.

NOTE: For a correct function minimum flow 2 Vmin.

DIMENSIONS (mm)

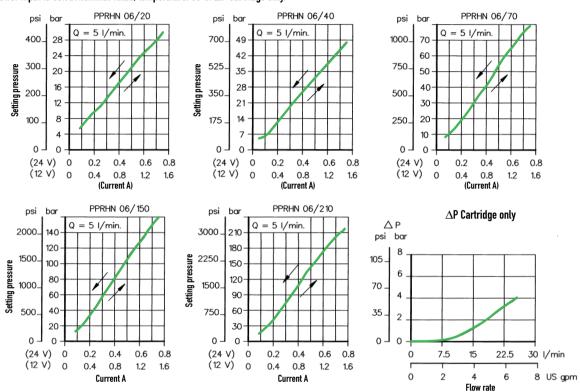




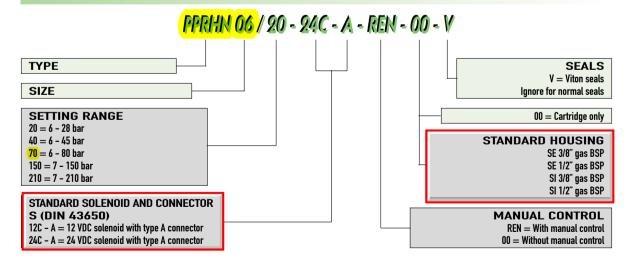
Cartridge Valves Legacy Product Technical Information PPRHN 06

CHARACTERISTIC OPERATING CURVES

Measurements effected at 20°C ambient temperature with mineral oil having viscosity of 26 cSt at 50°C. Power input to coil at nominal value; temperature: 50°C. ΔP Cartridge only.



EXAMPLE OF ORDER DESIGNATION PPRHN 06



SPARE PARTS

Set of external seals with back-up washers: (Packs of minimum 10 sets) PPRHN 06=230.00.007.0

STANDARD CONNECTOR (DIN 43650) Type A = 088.01.008.0

STANDARD COILS (DIN 43650) 12V D.C. = 17.11.117.1.9 24V D.C. = 17.11.1181.9