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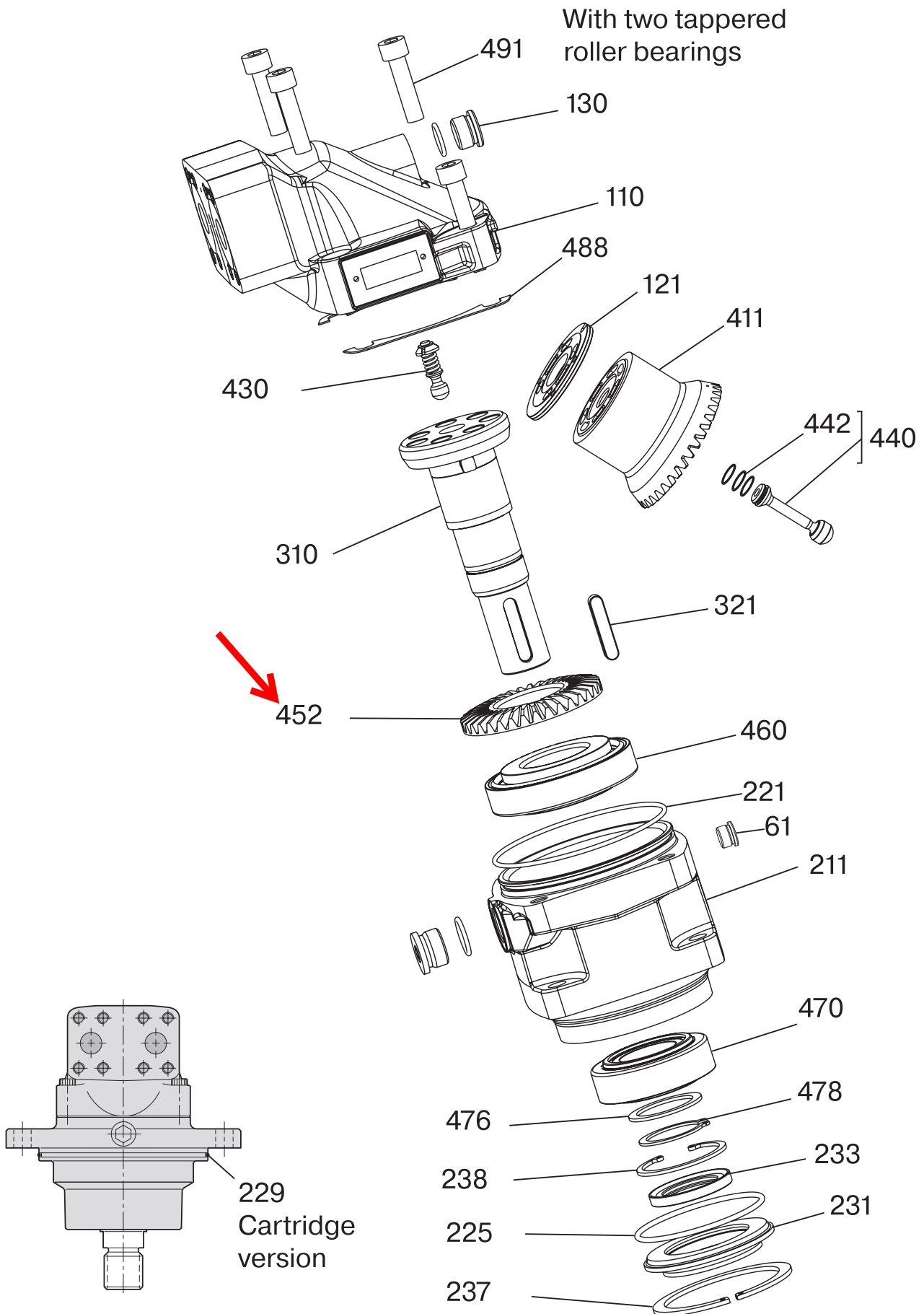
Bulletin MSG30-5513-M1/UK

Spare Parts Series F12

Effective: March, 2022
Supersedes: February, 2022



ENGINEERING YOUR SUCCESS.



F12-030 all types from serial no. 201809300001 and up.

Pos	Part No	Description	Qty	Remarks
Housing parts				
61		Hex Socket Plug M12*1	1	VSTI12X1EDVITCF
110	3721864	Barrel Housing Assy Type F	1	
110	3721863	Barrel Housing Assy Type S	1	
130		Hex Socket Plug for S housing	1	8 HP5ON-S
130		Hex Socket Plug for F housing	1	VSTI18X1,5EDVITCF
211	3784481	Bearing Housing Type C	1	Require item 61
211	3788317	Bearing Housing Type I	1	Require item 61
211	3788323	Bearing Housing Type S	1	Require item 61
211	3788320	Bearing Housing Type T	1	Require item 61
231	3797194	Seal Carrier	1	
Rotating parts				
310	3799648	Shaft type C	1	
310	3799638	Shaft type D	1	
310	3799632	Shaft type K	1	Require flat key
310	3799644	Shaft type P	1	Require flat key
310	3799634	Shaft type S	1	
310	3799640	Shaft type T	1	Require flat key
321	3724437*	Flat Key for K and P shaft	1	
321	3724449*	Flat Key for T shaft	1	
430	3724477**	Barrel Support	1	
452	3791927	Ring Gear	1	

For other parts please contact Parker Hannifin

Seal kits

3793493	Sealing kit type V FPM
3785132	Sealing kit type N NBR
3784552	Sealing kit type S PTFE
3720898	Sealing kit type S SuperCut 100

Repair Spare part Kit

3721446	Type M (Motor)
3722010	Type S (High speed Motor)
3723977	Type L (CCW pump)
3723978	Type R (CW pump)

Bearing spare part kit

3723971	Bearing kit
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Shim kit

3721330	Shims kit
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Seal kit contain:

O-rings pos: 221, 225, 229

Shaft seal pos: 233

Retaining rings pos: 237, 238

Repair spare part kit contain:

Valve plate pos: 121

Cylinder Barrel pos: 411

Pistons pos: 440 (7 pcs)

Hex Screws pos: 491 (4 pcs)

Bearing spare part kit contain:

Tap Rol Bearing pos: 460, 470

Spacer pos: 476

Retaining rings pos: 478

Shim kit contain:

Shims pos: 488

(1 pcs on each side)

*Kit contain 100 pcs, **Kit contain 20 pcs

F12-040 all types from serial no. 1998020001 and up.

Pos	Part No	Description	Qty	Remarks
Housing parts				
61		Hex Socket Plug M12*1	1	VSTI12X1EDVITCF
110	3798203	Barrel Housing Assy Type F	1	
110	3798204	Barrel Housing Assy Type S	1	
130		Hex Socket Plug for S housing	1	8 HP5ON-S
130		Hex Socket Plug for F housing	1	VSTI18X1,5EDVITCF
211	3780330	Bearing Housing Type C	1	Require item 61
211	3799967	Bearing Housing Type I	1	Require item 61
211	3780130	Bearing Housing Type S	1	Require item 61
231	3796201	Seal Carrier	1	
Rotating parts				
310	3799455	Shaft type C	1	
310	3799457	Shaft type D	1	
310	3799451	Shaft type K	1	Require flat key
310	3799453	Shaft type S	1	
310	3799459	Shaft type T	1	Require flat key
321	3724451*	Flat Key for K shaft	1	
321	3724438*	Flat Key for T shaft	1	
430	3724474***	Barrel Support	1	
452	3791589	Ring Gear	1	

For other parts please contact Parker Hannifin

Seal kits

3793495** Sealing kit type V FPM

3785133** Sealing kit type N NBR

Repair Spare part Kit

3787798 Type M (Motor)

3723979 Type L (CCW pump)

3723980 Type R (CW pump)

Bearing spare part kit

3723972 Bearing kit

Shim kit

3721331 Shims kit

Seal kit contain:

O-rings pos: 221, 225, 229

Shaft seal pos: 233

Retaining rings pos: 237, 238

Repair spare part kit contain:

Valve plate pos: 121

Cylinder Barrel pos: 411

Pistons pos: 440 (7 pcs)

Hex Screws pos: 491 (4 pcs)

Bearing spare part kit contain:

Tap Rol Bearing pos: 460, 470

Spacer pos: 476

Retaining rings pos: 478

Shim kit contain:

Shims pos: 488

(1 pcs on each side)

*Kit contain 100 pcs, ***Kit contain 20 pcs

** The kit contain 1 pcs O-ring for F12-60