

Model code example for a single pump



(1) = Type

(2) = Series

(3) = Design revision

(4) = # of sections

(5) = Seal material

(6) = Displacement per section

(7) = Rotation

8) = Mounting flange

9) = Drive shaft

 $\widehat{10}$ = Portings

(11) = Valve options

W300 DESCRIPTION

The W300 pumps come in single configuration and have a two piece modular design. All, mounting flange, and rear cover are manufactured of high strength aluminium alloy.

For optimum strength, gears and shafts are precision machined as a one-piece-part. The 11-tooth gear geometry has been optimized for low noise level and low pressure pulsation.

All shaft bearing surfaces are continually cooled and lubricated by a controlled flow of fresh oil. This permits operation across a wide speed range at very high loads. Extra large slide bearings help guarantee a long service life.

A wide range of mounting flanges and port sizes are available to meet all international standards.

General data

Displacement V 0.8 ... 5.7cm³ Speed n 800 ... 6000 rpm Pressure rated pressure p_{\parallel} up to 230 bar intermettent pressure p_{\parallel} up to 255 bar Operating temperatures t up to 90°C Average volumetric efficiency 97% The maximum values for n, p_{\parallel} and t for a given pump specification may be applied sim-ultaneously.

Options

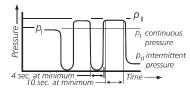
- Rectangular flanges, through bolt model.
- Tapered shaft with key, tang shaft.
- Thread ports of flange ports.
- · Clockwise or anti-clockwise rotation.
- · Integrated valve features.

PERFORMANCE DATA

Operating pressure range

Inlet port: continuous, minimum -0,20 bar intermittent, minimum -0,35 bar maximum +2.00 bar

Outlet port (See tables on pages 4-6)



Product has been tested to 500,000 cycles at $p_{\rm JI}$. Pressure $p_{\rm JI}$ is permitted at maxi. 10 sec loaded following 4 sec minimum unloaded. Above represents performance wich can be expected from units incorporating flange flange port styles.

Speed range

Minimum speed for all pump sizes depends on the pump model in question and can be identified from Tables below onwards for respective models.

Maximum speed for single pumps depends on the pump model in question and can be identified from Tables onwards for respective models.

Noise performance data according to DIN 45 635. Typical levels for pump type W3B1-2,5 at 160 bar using mineral oil with viscosity of 40mm²/s and at temperature of 50° C at different speeds:

1500 min-1 2300min-1 3000min-1 52 dB(A) 56 dB(A) 57 dB(A)

Hydraulic fluids. The use of HL-or HLP-hydraulic oil according to DIN 51 524 is recommended.

The permissible viscosity for all W3B pumps ranges from 800 to 12 mm²/s.

The permissible cold start viscosity is 2000 mm²/s

We recommend to contact Concentric before using fire resistant or bio-degradable fluids.

Temperature range

Amb. temperature,

mini.-25°C; maxi. +80°C

Fluid temperature,

continuous operation, maxi. +80° C short term operation, maxi. +90° C

Please note

Viscosities -when operating at above temperature limits-have to remain within the range specified under "Hydraulic Fluids".

Fluid cleanliness

Fluid cleanliness according to ISO 4406/1986 Code 18/14 or better is required in order to assure the pump's high level of efficiency in the long term.

Drive arrangement

Flexible couplings are preferred for direct drives. Please contact Concentric for indirect drive requirements.

Mounting position

As required.

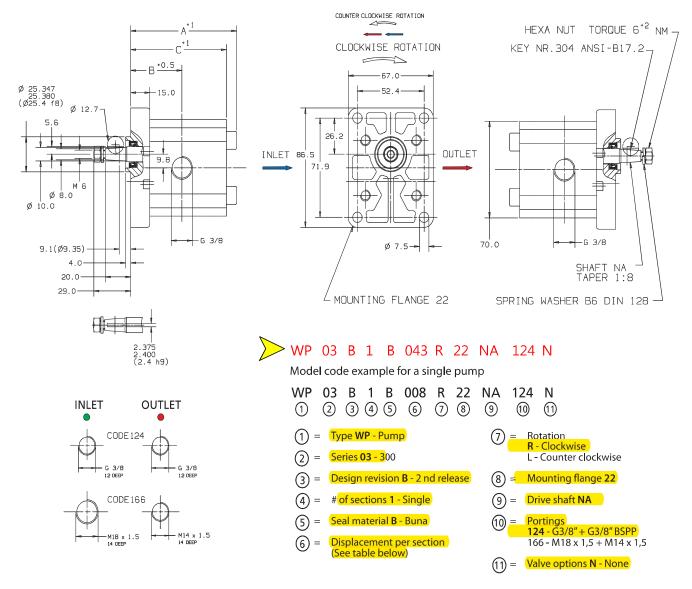
Symbol

Single pump.



Concentric AB-W300 Pump-EU-2011-7





At CCW rotation inlet and outlet are reversed.

Code Displ.	Rated pressure P _I [bar]	Intermitt. P _{II} [bar]	Maxi. speed [min ⁻¹]	Mini. speed [min ⁻¹]	Dimensions			Weight
					A [mm]	B [mm]	C [mm]	(approx.) kg
008 - 0,8cc	230	255	6000	1200	68,1	32,6	60,1	0,70
012 - 1,2cc	230	255	6000	1100	69,8	33,4	61,8	0,72
016 - 1,6cc	230	255	6000	1100	71,5	34,2	63,5	0,74
020 - 2,0cc	230	255	6000	1000	73,2	35,1	65,2	0,77
025 - 2,5cc	230	255	5000	1000	75,3	35,9	67,3	0,80
032 - 3,2cc	230	255	5000	1000	78,2	37,6	70,2	0,83
038 - 3,8cc	210	230	4500	850	80,8	38,9	72,8	0,86
043 - 4,3cc	190	210	4500	850	82,9	40,0	74,9	0,89
048 - 4,8cc	170	187	4200	800	85,0	41,0	77,0	0,91
057 - 5,7cc	145	160	3800	800	98,8	42,9	80,8	0,96