



F12-040 all types from serial no. 1998020001 and up.

With two tapered roller bearings.

Item	Part No	Title	Benämning	Qty	Remarks
110	3798203	Barrel Housing Assy	Trumhus kpl	1	Type F
110	3798204	Barrel Housing Assy	Trumhus kpl	1	Type S
110	3781398	Barrel Housing Assy	Trumhus kpl	1	Type U
121	3791573	Valve Plate	Ventilskiva	1	Type L
121	3793456	Valve Plate	Ventilskiva	1	Type M
121	3791572	Valve Plate	Ventilskiva	1	Type R
130	3707298	Hex Socket Plug Assy	Insexpropp kpl	1	For S-Housing
130	3793607	Hex Socket Plug Assy	Insexpropp kpl	1	For F-Housing
211	3799484	Bearing Housing	Lagerhus	1	Type C "See SI 97/04"
211	3780330	Bearing Housing	Lagerhus	1	Type C "Speed sensor"
211	3799485	Bearing Housing	Lagerhus	1	Type I "See SI 97/04"
211	3799967	Bearing Housing	Lagerhus	1	Type I "Speed sensor"
211	3780130	Bearing Housing	Lagerhus	1	Type S "Speed sensor"
211	3799483	Bearing Housing	Lagerhus	1	Type S "See SI 97/04"
211	3799622	Bearing Housing	Lagerhus	1	Type T "See SI 97/04"
211	3799127	Bearing Housing	Lagerhus	1	Type T "Speed sensor"
211	3799486	Bearing Housing	Lagerhus	1	Type X "See SI 97/04"
221	948865	O-Ring	O-Ring	1	Nitril
221	976639	O-Ring	O-Ring	1	Viton
225	925258	O-Ring	O-Ring	1	Nitril
225	948981	O-Ring	O-Ring	1	Viton
229	3792913	O-Ring	O-Ring	1	Nitril
229	976641	O-Ring	O-Ring	1	Viton
231	3796201	Seal Carrier	Tättringshållare	1	
233	118752	Shaft Seal	Tättningsring	1	Type E, Viton LP
233	3786838	Shaft Seal	Tättningsring	1	Type V, repl. 118752, 3795084, 3793419
237	914548	Retaining Ring	Spårring	1	
238	914534	Retaining Ring	Spårring	1	
256	3793171	Bleeder Plug	Luftningspropp	1	For C-Housing, M14
257	945653	Seal Washer	Tätbricka	1	For C-Housing
310	3799455	Shaft	Axel	1	Type C "See SI 97/04"
310	3799457	Shaft	Axel	1	Type D "See SI 97/04"
310	3799451	Shaft	Axel	1	Type K "See SI 97/04"
310	3799453	Shaft	Axel	1	Type S "See SI 97/04"
310	3799459	Shaft	Axel	1	Type T "See SI 97/04"
310	3799461	Shaft	Axel	1	Type Z "See SI 97/04"
315	3709162	Guide Pin	Styrtapp	1	
321	909308	Flat Key	Plattkil	1	For K
321	118226	Flat Key	Plattkil	1	For T
411	3798159	Cylinder Barrel	Cylindertrumma	1	
411	3782497	Cylinder Barrel	Cylindertrumma	1	Pump version
430	3709839	Barrel Support Assy	Trumstöd kpl	1	
440	3791587	Piston Assy	Kolv kpl	7	
442	3705969	Piston Ring	Lamellring	21	Not available see SI 08/02
452	3791589	Ring Gear	Kuggkrans	1	
460	184687	Tap Rol Bearing	Kon rullager	1	
470	118770	Tap Rol Bearing	Kon rullager	1	

To fit	Part No	Title	Benämning	Type	Remarks
F12-030 type V	3793493	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-030 type N	3785132	Sealing Kit	Tätningssats	Nitril	
F12-030 type S	3784552	Sealing Kit	Tätningssats	PTFE	ISO, Cartridge, SAE
F12-030 type S	3720898	Sealing Kit	Tätningssats	PTFE	Supercut 100
<b>F12-040 type V</b>	<b>3793495</b>	<b>Sealing Kit</b>	<b>Tätningssats</b>	<b>Viton</b>	Repl. type H, E
F12-040 type N	3785133	Sealing Kit	Tätningssats	Nitril	
F12-060 type V	3793497	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-060 type N	3785135	Sealing Kit	Tätningssats	Nitril	
F12-080 type V	3793499	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-080 type N	3785136	Sealing Kit	Tätningssats	Nitril	
F12-090 type V	3793499	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-090 type N	3785136	Sealing Kit	Tätningssats	Nitril	
F12-110 type V	3798092	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-110 type N	3785137	Sealing Kit	Tätningssats	Nitril	
F12-125 type V	3798092	Sealing Kit	Tätningssats	Viton	Repl. type H, E
F12-125 type N	3785137	Sealing Kit	Tätningssats	Nitril	
F12-150 type V	3797125	Sealing Kit	Tätningssats	Viton	
F12-150 type N	3797117	Sealing Kit	Tätningssats	Nitril	
F12-250 type V	3797126	Sealing Kit	Tätningssats	Viton	

The Kits comprise items 221, 225, 229 and 233.

For F12-150 items 221, 222, 233 and 236 are included.

For F12-250 items 222, 223, 224, 233, 236, 428 and 429 are included.

To fit	Part No	Title	Benämning
F12-030 Type M	3787797	Spare Parts Kit	Reservdelssats
F12-040 Type M	3787798	Spare Parts Kit	Reservdelssats
F12-060 Type M	3787799	Spare Parts Kit	Reservdelssats
F12-080 Type M	3787800	Spare Parts Kit	Reservdelssats
F12-090 Type M	3787801	Spare Parts Kit	Reservdelssats
F12-110 Type M	3787802	Spare Parts Kit	Reservdelssats
F12-125 Type M	3787803	Spare Parts Kit	Reservdelssats
F12-150 Type M	3787745	Spare Parts Kit	Reservdelssats

The Kits comprise items 121, 411 and 440. Item 415 is included in the spare parts kit for F12-110/125/150. If more parts are required it is normally not profitable to carry out a repair.